

Using Cell Cross-section Dimensions and Digital Image Correlation to Evaluate Drying Shrinkage and Collapse in *Eucalyptus Nitens* Wood

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An approach combining maps of wood morphology and digital image correlation was developed to investigate the drying of *Eucalyptus nitens* wood. Maps of morphological features (vessel and ray distribution) and cell cross-section dimensions were acquired by confocal laser scanning microscopy. Shrinkage maps were generated using digital image correlation. There were statistically significant correlations between shrinkage/collapse and wood morphology at two levels. Firstly, there were positional relationships, with for example, both radial and tangential shrinkage increasing with increasing distance from vessel elements. Secondly, there were dimensional relationships, such as, cells with large perimeters (relative to their wall thickness) on average showing greater shrinkage. Generally, the positional relationships dominated the dimensional relationships. Detailed analysis over large areas allows for a fuller analysis of the interrelationship between wood morphology and drying shrinkage and collapse.

Keywords: Wood drying; Wood shrinkage and collapse; Digital image correlation; Wood morphology; Confocal microscopy; *Eucalyptus nitens*

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INTRODUCTION

Upon drying, *Eucalyptus nitens* (Maiden) wood is prone to cracking and internal checking, limiting its utilisation for timber applications. This is due to high levels of differential cell collapse (deformation) and shrinkage (Blackburn *et al.* 2010). The role of wood structure in shrinkage and collapse has received extensive interest over the years, but the causality remains unclear. Several studies on *Eucalyptus* point to a relationship between high levels of checking and low wood density (McKenzie *et al.* 2003; Rebolledo *et al.* 2013), but the correlations are generally low and may be related to a higher frequency of vessels (Rebolledo *et al.* 2013). Checking (Lausberg *et al.* 1995; Shelbourne *et al.* 2002) and collapse (Ananías *et al.* 2014) in *E. nitens* can be more prevalent in the middle growth rings. However, McKenzie *et al.* (2003) saw no significant relationship between checking and ring number or cell microfibril angle or cell dimensions. Likewise, they saw no relationship between density (between earlywood and latewood) and collapse (McKenzie *et al.* 2003). According to Kube and Raymond (2005) tree diameter and basic density were the best predictors of collapse but only explained 31% of it.

Wood rays are often linked with collapse. Wu *et al.* (2006) showed a positive correlation between residual collapse (collapse above the fibre saturation point) and the proportion of ray material. They hypothesized that increased proportions of ray parenchyma, in species susceptible to collapse, may make a greater contribution to the generation of collapse than other anatomical features and would be regarded as one of the

main indicators of cell collapse intensity. According to Bariska (1992), collapsed fibres were generally found in contact with rays (or in rays) and not with vessels.

Most work investigating drying/shrinkage/swelling in relationship to wood morphology has been on softwoods with a focus on earlywood and latewood. Earlywood and latewood respond differently during drying (and swelling) with latewood tending to show the greatest overall response. Earlywood shrinkage is generally anisotropic, with tangential much greater than radial shrinkage. Latewood shrinkage is generally more isotropic (Boutelje 1962; Perré and Hubber 2007; Derome *et al.* 2011, 2013; Almeida *et al.* 2014; Lanvermann *et al.* 2014; Perré *et al.* 2016). There is also an interaction between earlywood and latewood affecting total shrinkage behaviour (Murata *et al.* 2001; Patera *et al.* 2018). The two tissues have a restraining influence on each other, making the combined shrinkage more isotropic (Patera *et al.* 2018). This appears to be a more complex relationship than where tangential shrinkage remains approximately constant from earlywood to latewood and radial shrinkage increases from earlywood to latewood (Perré *et al.* 2007; Almeida *et al.* 2014).

Variation in collapse between latewood and earlywood is often cited as a cause of internal checking and/or washboarding in sawn eucalypt timber (Hamilton *et al.* 2009). In *E. nitens* the checks are primarily located in the earlywood, have a lenticular shape, and are oriented in the radial direction (Rebolledo *et al.* 2013). In *Eucalyptus regnans*, earlywood is generally more collapse-susceptible than latewood. This is because earlywood fibres often have similar external diameters to latewood fibres but are generally thinner-walled. Thus, latewood fibres are more resistant to internal water tension than earlywood fibres and cell collapse occurs when cell walls are not strong enough to withstand the greater internal tension (Innes 1996). Han *et al.* (2016) used digital image correlation (DIC) to investigate moisture related shrinkage. They found slightly higher shrinkage values for latewood than earlywood but both had the expected trend of tangential shrinkage being greater than radial.

Numerous studies have applied DIC to wood drying and swelling, whether at the tissue level (earlywood and latewood) (Derome *et al.* 2013; Lanvermann *et al.* 2014; Han *et al.* 2016) or over larger areas (Bigorgne *et al.* 2011; Kang *et al.* 2016; Lee and Jeong 2018). With the exception of the work in oak by Badel *et al.* (2001, 2006), little of the DIC related literature deals with the anatomy of hardwoods in relationship to wood drying. In a study looking at shrinkage in oak wood, both the properties of individual cells, and the gross wood morphology, were needed to predict shrinkage (Badel *et al.* 2007). It was noted that some of the deviations from the predicted model behaviour were due to the presence of cell collapse and reaction tissue.

Most previous studies have either dealt with gross variations in wood morphology over large regions, or detailed analysis over very small regions. This study presents the first steps to bridge the gap between these two scales by combining cell and tissue level observations. It is hypothesised that the exposed cell cross-section dimensions will show some relationship with the drying deformation of the bulk wood underneath and that local drying responses (small regions) will be influenced by more global responses (larger regions). These relationships were investigated to determine their relative influences and to inform analyses over larger size scales. Ultimately, this approach can be used to understand the relationship between drying deformation at the cell level and wood anatomy/morphology at macro scales up to several centimetres or greater.

EXPERIMENTAL

Overview

Confocal laser microscopy was used to image part of the transverse surface of *E. nitens* wood ($12 \times 12 \times 12$ mm cubes) before and after drying. Images were stitched together and covered an area $> 3 \text{ mm}^2$. DIC was applied to the resultant images to obtain maps of shrinkage. Image analysis was used to obtain maps of the cell dimensions. Statistical correlation analysis was used to analyse the relationship between shrinkage and cell dimensions (Fig. 1).

Preparation of Samples

Two cubes of $12 \times 12 \times 12$ mm were cut from the same piece of green (wet), approximately 14 year old *E. nitens* heartwood. They came from adjacent positions in the height dimension of the tree (the top surface of one was close to the bottom surface of the other) (Fig. 2). The transverse surfaces were prepared with a Leica SM2010R sliding microtome (Leica Biosystems, Nussloch, Germany). A central region of 4×4 mm was marked-out on one transverse surface and by following the grain on the radial and tangential surfaces. The equivalent region was marked out on the other transverse surface. These central regions were imaged and did not contain growth rings.

Drying

The air-dried sample was kept in a controlled temperature (25°C) and humidity (65% relative humidity) for 3 weeks. The oven-dried sample was in an oven at 105°C for 2 days.

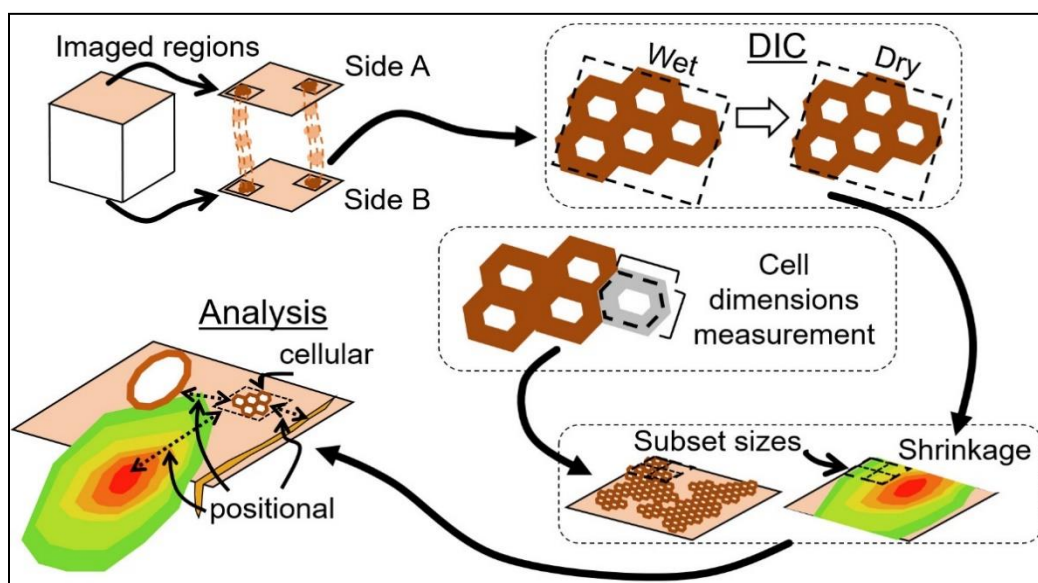


Fig. 1. Overview of approach taken

Imaging

To avoid drying during imaging, the wet cubes were immersed in water (in a small container) to just below the surface to be imaged. A few drops of 0.0002% safranin stain was added to aid imaging. A no. 1.5 cover glass was on the surface of the cube. A Leica SP5 II confocal laser scanning microscope (CLSM) (Leica Microsystems, Mannheim,

Germany), a 20× objective lens and 2× zoom (2048 × 2048 pixels, giving a pixel size of 0.189 µm) were used. Type F immersion oil (Leica Biosystem, Wetzlar, Germany) was used (between cover glass and lens). The excitation wavelength was 488 nm, and emission was detected in the 500 to 700 nm range.

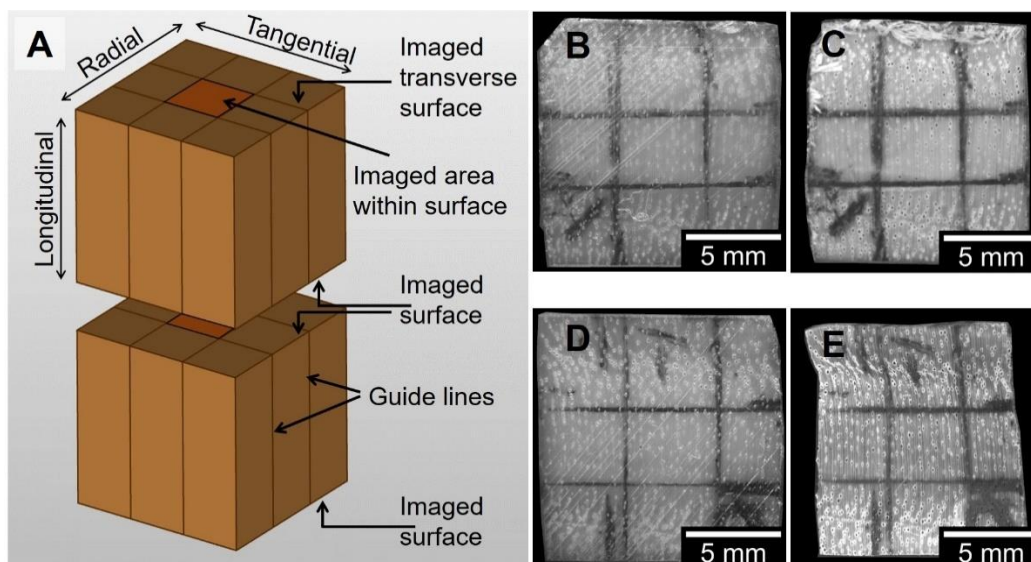


Fig. 2. Overview of cubes. A) geometry of the 2 sample cubes used (~12×12×12 mm). B) cube before and C) after air-drying. D) cube before and E) after oven-drying

For dried cubes, type F immersion oil was placed directly on the transverse surface followed by a no. 1.5 cover glass. This was required for imaging. The same microscope settings and configuration as above were used.

Multiple images (80 to 90) were gathered from the surfaces using 20% overlap. Images were stitched together using Image Composite Editor (Version 2.0.3.0, Microsoft Corporation). The stitching of one image set (oven-dried sample) was visually compared to a manual stitching using MosaicJ (Thévenaz *et al.* 2007) and was regarded as being satisfactory and representative.

Low magnification images (pixel size = 10 µm) were also gathered of each face of each cube using a Leica MZ12 microscope (Leica Microsystems, Wetzlar, Germany) fitted with a Leica EC3 digital camera (Leica Microsystems, Singapore). Imaging was done on the wet samples then after drying (to measure gross dimensional changes due to drying) then again after the addition of the immersion oil (to measure gross dimensional changes due to the oil). Each edge of the six faces of the cubes was measured.

DIC

VIC 2D version 2009.1.0 (Correlated Solutions Inc., Irmo, SC, USA) was used. To map strain on to the original (wet) cell dimensions, the wet image was regarded as the deformed image (dry to wet). The sign of the resultant strain data was reversed to obtain negative strain (wet to dry, = shrinkage). For clarity, the data are presented as the percentage of radial and tangential shrinkage. Two different subset sizes were used: a) 100 µm subset with a step-size of 3 µm; and b) 400 µm subset with a step-size of 10 µm. The subset size controlled the area used to track displacements and the step-size controlled the spacing between points analysed during the correlation. Lagrangian finite strain was used.

Shear strain was also measured and analysed, but as it showed intermediate trends between radial and tangential shrinkage this data was not presented.

Image Processing and Analysis

The image analysis of cell dimensions was only performed on the undeformed, wet surfaces. All image processing and analysis was performed using ImageJ 1.52i (Fiji) (Schneider *et al.* 2012). The two transverse surfaces of a cube were aligned on a ‘best-guess’ based on position in the imaged region and similarities of vessel arrangement. Images were contrast enhanced using the local area contrast enhancement (CLAHE plugin (Saalfeld 2010)) with a 13 μm block size followed by unsharp mask filtering. The Huang method was used for thresholding and binarizing followed by three iterations of erosion and dilation. Size filtering was applied to remove very small and very large cells (vessel elements). Circularity filtering was applied to remove irregularly shaped cells (poorly imaged cells and ray cells). The resident Voronoi plugin was used to find the cell perimeter by determining the midpoints between adjacent cell lumens (Dickson *et al.* 2017). The cell and lumen perimeters of 84 randomly selected cells were traced manually and compared to the same binarized cells. The relationship between the binarized and manually measured cell dimensions was good with an R^2 of 0.85 for cell perimeter and 0.94 for lumen perimeter. Individual cell dimensions were calculated as shown in Fig. 3.

The individual cell dimensions were then mapped back on to the original image (a map of cell wall thickness, wall area *etc.*). The binarized image (white = cell walls, black = lumens) was regarded as being proportional to density. Vessel lumens and ray cells were identified manually, and the resident Euclidian Distance Map plugin was used to generate distance maps to the nearest vessels and rays respectively. The cell cross-section dimensions, density and distance maps were then averaged over areas comparable with the subset and step sizes of the strain maps (100 \times 100 and 400 \times 400 μm). Vessels, rays and missing cells were not included in the averaging. An overview of the images used for image analysis is shown in Fig. 4.

Cell-ray contacts were estimated by taking a single tangential image of the air-dried sample (after drying). The image was approximately 3.1 \times 3.1 mm. A single transverse line was drawn across the middle of the image (transverse orientation), and every cell that crossed the line (excluding vessels) was examined along the cell’s length to determine if it came into direct contact with a ray.

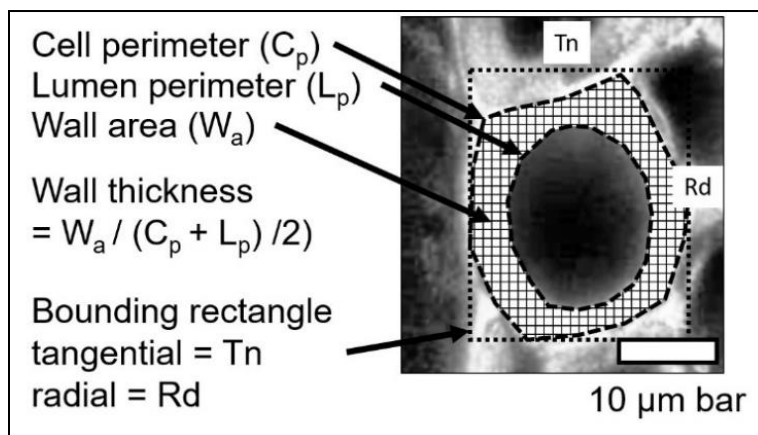


Fig. 3. Measured cell cross-section dimensions

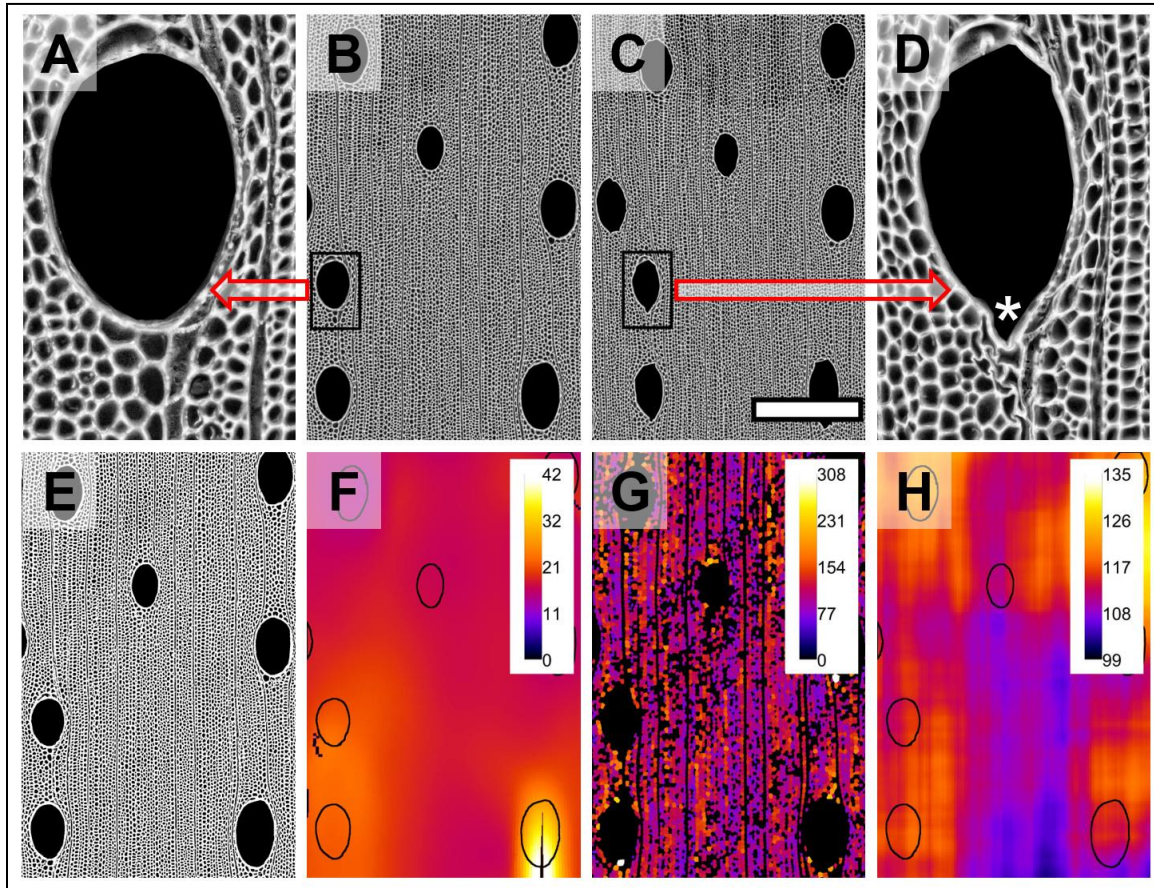


Fig. 4. Image comparisons. A) and B) green (wet) sample. C) and D) Oven-dried sample. Scale bar = 400 μm . Some cell collapse is visible in paratracheal parenchyma below the vessel element (*). E) Binarised image. F) Colour-coded percentage tangential shrinkage (green to dry). G) Individual cell cross-section data (in this case colour-coded for cell wall area). H) Colour-coded wall area averaged over 400 μm diameter

Statistical Analysis of Strain and Cell Dimension Maps

Statistical analysis was performed using R version 3.6.0 (RStudio version 1.2.1355). Matching point by point data was extracted from images with the spacing between sample points matching the subset size (100 and 400 μm). The 'rcorr' function (Hmisc version 4.2-0) was used to determine the Pearson product-moment and Spearman correlation coefficients (significance level, $\alpha = 0.05$). Both the Pearson and Spearman coefficients measure the strength of a correlation, but the Pearson correlation is a parametric test measuring linearity. The Spearman coefficient is a non-parametric, rank-based test that does not require linearity (Hauke and Kossowski 2011). Rank-based multiple regression was performed using the 'rFit' package 0.23.0 (Kloke and McKean 2012). Partial Spearman correlation coefficients were calculated using the 'ppcor' package 1.1 (Kim 2015). Either point by point data from both surfaces of each cube (n of surface A + n of surface B = $2n$) or the average of both surfaces ($2n/2 = n$) were used. The Shapiro-Wilk test ('shapiro.test' function) was used to assess normality of the data. In most cases the strain data was found to be significantly non-normal (an appropriate transformation was not found).

RESULTS AND DISCUSSION

As expected, the oven-dried cube showed significantly greater radial and tangential shrinkage than the air-dried cube (Fig. 5). The addition of immersion oil (required for the imaging of the dried samples) did not have a significant effect on the gross dimensions. Therefore, it was assumed there was no effect at the microscopic level. Images of the air-dried cube didn't show any obvious signs of cell collapse; thus, this cube was regarded as exhibiting mainly shrinkage. In contrast, the oven-dried cube did show obvious signs of cell deformation/collapse.

After drying there was some distortion (Fig. 4D) of fibres and paratracheal parenchyma compared to the green state (Fig. 4A). Some vessel elements also became more elliptical in shape. This sample was regarded as exhibiting collapse and shrinkage. Green, air-dried cubes can collapse but to a reduced level compared to oven-dried green samples. Air-drying is a much slower process allowing time for much of the drying stresses arising to be dissipated. Also, the lower temperature of air-drying (25 °C) reduces both the amount and the rate of internal water tension development as moisture loss from the water column is slower. No obvious checking was seen in either cube.

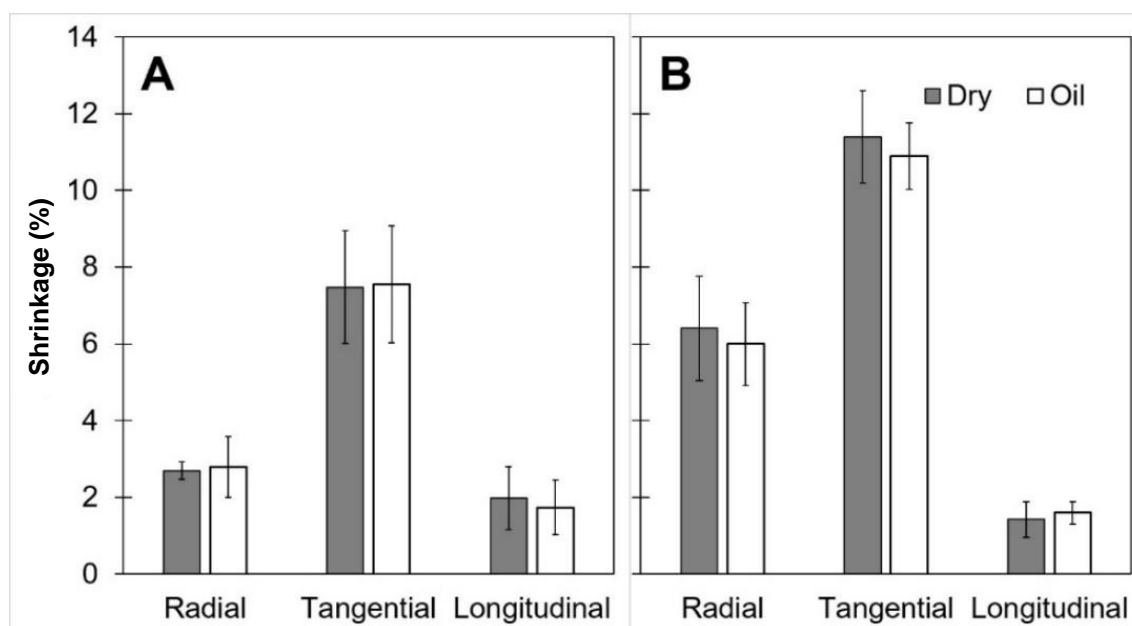


Fig. 5. Shrinkage of cubes after drying (dry) and after the addition of immersion oil required for CLSM imaging (oil). A) Air-dried cube. B) Oven-dried cube. Error bars show 95% confidence intervals, $n = 8$ replicate measurements of each face.

After image matching, DIC, and accounting for poorly imaged areas the imaged areas were trimmed to $\sim 2.4 \times 1.3$ mm (tangential \times radial) (~ 3.1 mm²) and $\sim 1.9 \times 2.8$ mm (~ 5.3 mm²) for the air-dried and oven-dried samples respectively. The shrinkage data extracted for the point by point analyses are shown in Fig. 6. The data contained numerous outliers and the distributions were non-normal. The measured cell dimensions and distances prior to drying are shown in Table 1.

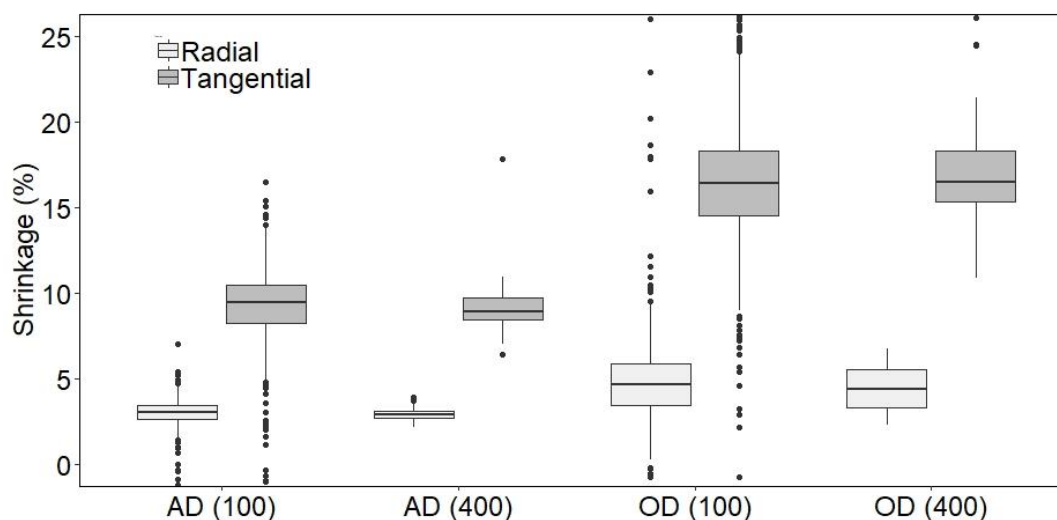


Fig. 6. Box plots of shrinkage data extracted from the DIC strain maps for the air-dried (AD) and oven-dried (OD) cubes at 100 and 400 μm subset size averaging. The lower and upper bounds of the box are the 25 and 75 percentiles respectively. The central line is the median. The whiskers extend to 1.5 \times the interquartile range. Dots represent outliers.

Table 1. Summary Data of Cell Dimensions and Distances (Prior to Drying) Measured by Image Analysis

	Air-dried, n = 21042		Oven-dried, n = 44738	
	mean	s.d.	mean	s.d.
Cell perimeter, μm	55	8	54	8
Lumen perimeter, μm	35	6	34	6
Wall area, μm^2	108	26	108	27
Wall thickness, μm	2	0	2	0
Cell diameter, μm	17	2	17	2
Both cubes				
Distance measures, n = 4	mean		s.d.	
Mean distance to a ray cell, μm	26		2	
Mean distance to a vessel element, μm	154		5	

Comparison of Transverse Faces

In this section the two faces of the cubes are compared to investigate the correlations between them.

The degree of correlation (r) between the measured features of the two sides of a given cube was generally low (Fig. 7). Most correlations (and all significant ones) were positive indicating the two sides were not fully independent of each other, as expected. Wood anatomy tends to vary less longitudinally than radially. For example, data in Groom *et al.* (2002) show mean tracheid cross-sectional area (in *Pinus taeda*) varied about the same amount radially as in 10 \times the distance longitudinally. Similarly, this was seen in *E. globulus* for fibre length longitudinally (Ridoutt and Sands 1993) and radially (Carrillo *et al.* 2015). Thus, it is expected that longitudinally adjacent cells of the same type would be similar.

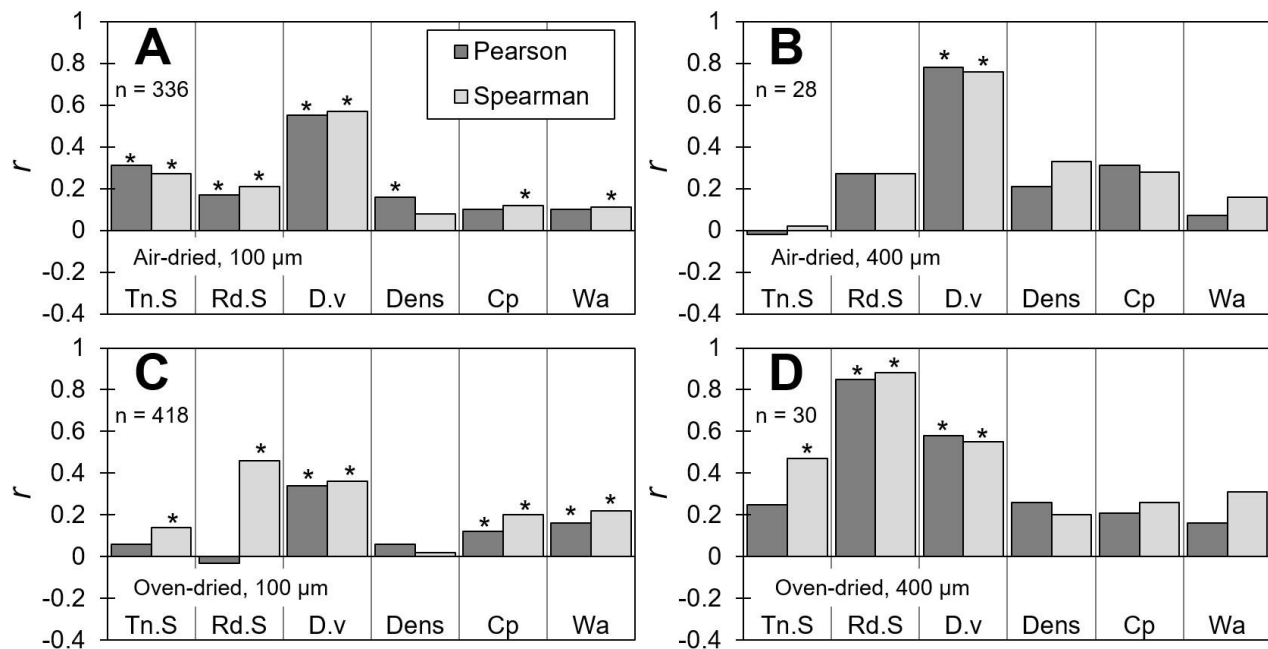


Fig. 7. Pearson and Spearman correlations between the two imaged surfaces of the A) air-dried block, 100 μ m subset. B) air-dried block, 400 μ m subset. C) oven-dried block, 100 μ m subset. D) oven-dried block, 400 μ m subset. * indicates significant correlation coefficients (>95% confidence). Tn.S = tangential shrinkage, Rd.S = radial shrinkage, D.v = distance to vessel, Dens = density, Cp = cell perimeter, Wa = cell wall area.

The relative distance to a vessel showed a high correlation between sides, as this was the basis of the best guess alignment. The value of r often varied according to subset size and whether the Pearson or Spearman coefficient was used. Situations where the Spearman coefficient was much larger than the Pearson (oven-dried, 100 μ m, radial shrinkage – Fig. 7C) likely indicate that the relationship is ranked-based (similarly ordered) but non-linear.

Given the non-normal distribution of the of the shrinkage data, only the rank-based Spearman correlation will be presented from this point onwards. Averaging over the larger subset size (400 μ m) also generally gave the largest r values. This is due to a reduction in the scatter of the data and the effective suppression of outliers. As there is a degree of correlation between the two transverse faces, it is likely they are representative of the bulk of the tissue within.

Correlations with Shrinkage

In this section the DIC data and image analysis data are compared to determine correlations between wood shrinkage and measured wood morphological parameters.

At the cellular level, individual cell collapse was visible in the oven-dried cube (Fig. 4C, D). It is generally accepted that cells that have been cut cannot fully develop hydrostatic tensions leading to cell collapse (Redman *et al.* 2016; Dawson *et al.* 2020). Thus, the cell collapse visible on the cut surfaces is not directly related to the features of that specific cell but is more likely the result of tensions developed in cells beneath the cut surface. In this respect the r values of correlations from the mean of the two faces was generally greater than simply combining the two faces (data not shown). Given that longitudinal variation in cell morphology is relatively stable (see above), it could be

expected that the mean of the shrinkage expressed at the two transverse faces was representative of the shrinkage occurring within the bulk of the woody material.

There was a relationship between shrinkage and position within the cube surface (Fig. 8). The correlation between radial position and shrinkage was particularly strong for the oven-dried cube and showed opposite trends for tangential and radial shrinkage. For the air-dried sample there was no significant relationship between radial and tangential shrinkage (or the ratio of tangential/radial) related to radial position. Therefore, it is unlikely that the relative change in radial and tangential shrinkage in the oven-dried sample is due to local changes in cell morphology related to a radial progression from earlywood to latewood. Instead, it is more likely a local consequence of a more global phenomenon. Visually, total collapse was greatest out of the imaged region, towards the bark (increasing radial position). As this region of collapse was only visible after drying, no strain or cell dimension data were available. Tangential shrinkage increased, and radial shrinkage decreased closer to this region of strong collapse. It was inferred that the measured shrinkage gradient is a consequence of greater collapse elsewhere.

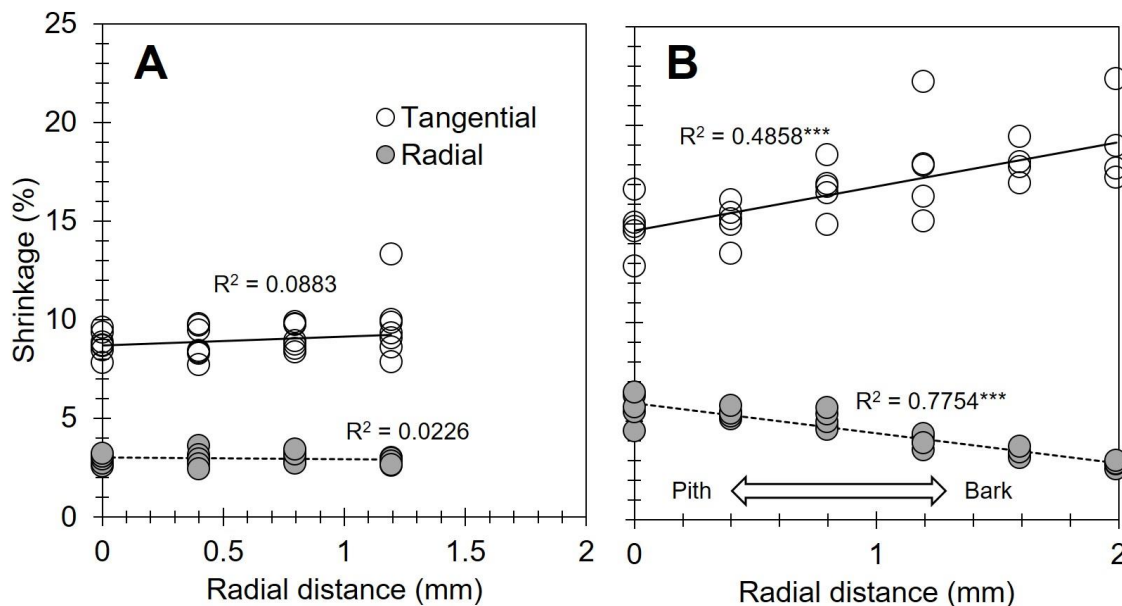


Fig. 8. Tangential and radial shrinkage data (400 μm subset) for air-dried (A) and oven-dried (B) cubes. R^2 values calculated using the 'rFit' package, "***" = significance > 99.9%

As there was a positional gradient, partial correlation analysis was performed adjusting for radial and tangential position ('ppcor' package). The adjusted Spearman coefficients of the measured features are shown in Table 2. Once the radial and tangential position effects were accounted for, there were only a few significant relationships between measured shrinkage and wood morphology. Where the correlation coefficients were significant, higher shrinkage was associated with lower initial cell density (as determined by imaged wall area) and agreed with other studies (Bariska 1992; Lausberg *et al.* 1995; Shelbourne *et al.* 2002; McKenzie *et al.* 2003; Valenzuela *et al.* 2012; Rebolledo *et al.* 2013; Ananías *et al.* 2014; Salvo *et al.* 2017).

Both radial and tangential shrinkage were significantly greater further away from vessels (Table 2). This supports the conjecture that during drying, an excess of free water is held within fibre lumens (with restricted free water movement) and not within the vessel lumens and associated paratracheal parenchyma. This allows for water-filled fibre lumens to be adjacent to cell lumens empty of liquid water, allowing for the development of negative water tension and leading to collapse (Dawson *et al.* 2020). However, it should also be noted that although significant, the correlations between shrinkage and increasing distance to vessels are generally not strong. Visually, cell deformation can also be seen in proximity to vessels (Fig. 4D, F). This indicates appreciable variation in the shrinkage/collapse response.

There were no significant correlations between shrinkage and the distance to rays. Investigating the association between cells and rays, 180 cells (a total of 90 from each of the air and oven-dried samples) were randomly selected. Thirty four percent of them were immediately adjacent to ray cells. This is broadly in-line with the cell diameters and mean distance to ray data in Table 1, with about a two-cell diameter mean distance from rays. There have been previous observations (Bariska 1992) of shrinkage/collapse being adjacent to ray tissue. That ray tissue plays a significant role in wood hydraulics of living trees is likely (Pfautsch *et al.* 2015). An analysis of a single tangential section from the air-dried sample, showed that 92% (188/204) of cells could be positively identified as being in contact with at least one ray somewhere along their length. Therefore, there is a close association between the axial elements (fibres) and ray tissue (Fig 9). Observations of direct relationships between fibres and ray cells and how these relate to collapse and checking should be regarded with caution. As checks are also longitudinal features, if they occur at an interface between fibres, then as they extend longitudinally, they are also likely to contact a ray cell. It is, therefore, difficult to distinguish between cause and effect. The correlations in Table 2 are for data that represent averaged distances and are, therefore, more representative of ray frequency, as higher ray frequency means smaller distances to the closest ray.

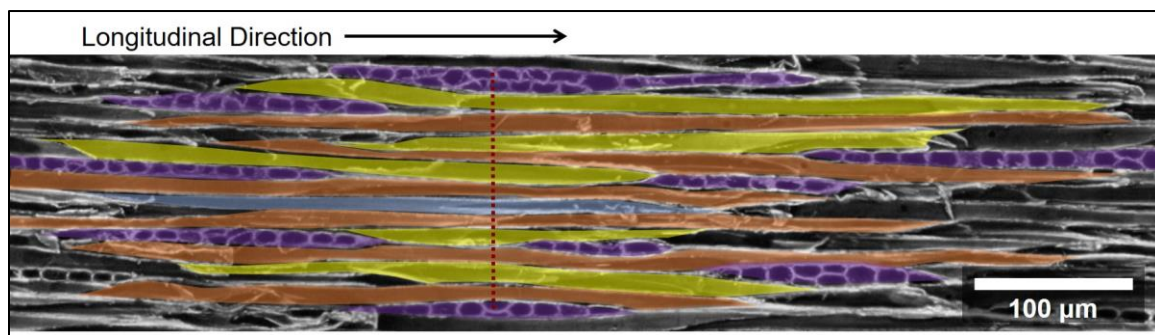


Fig. 9. Tangential longitudinal section showing ray-fibre associations. The red dotted line shows the plane of the transverse face (*i.e.* the face shown in Fig 4) with few rays (purple) in contact with fibres (alternating yellow and orange). However, all fibres except 1 (pale blue) contact rays along their lengths.

Higher shrinkage showed some relationship with increased cell perimeter and wall area but not wall thickness. The association with lower density means that relative wall perimeter increase is greater than relative wall thickness increase. There was no evidence that collapsed cells had thinner walls.

Table 2. Partial Spearman Correlation Coefficients Adjusted for Radial and Tangential Position

	Air-dried, 400 µm subset				Oven-dried, 400 µm subset			
	Tangential shrinkage		Radial shrinkage		Tangential shrinkage		Radial shrinkage	
Surfaces (A & B)	Both ¹ , n=56	Mean ² , n=28	Both, n=56	Mean, n=28	Both, n=60	Mean, n=30	Both, n=60	Mean, n=30
Distance to ray	+	-	+	-	+	+	+	+
	0.030	0.072	0.147	0.089	0.173	0.337	0.059	0.021
Distance to vessel	+	+	+	+	+	+	+	+
	0.327 *	0.502 **	0.503 ***	0.718 ***	0.024	0.136	0.393 **	0.354
Density	-	-	-	+	-	-	-	-
	0.167	0.135	0.355 **	0.023	0.337 **	0.395 *	0.643 ***	0.102
Cell perimeter	+	-	-	-	+	+	+	-
	0.236	0.020	0.031	0.075	0.339 **	0.220	0.294 *	0.058
Cell wall area	+	-	-	-	+	+	+	+
	0.200	0.044	0.044	0.042	0.331 *	0.200	0.204	0.001
Cell wall thickness	+	+	-	+	+	+	-	+
	0.024	0.123	0.143	0.211	0.072	0.044	0.133	0.166
Form parameter	-	+	+	+	-	-	-	+
	0.095	0.091	0.015	0.306	0.305 *	0.102	0.494 ***	0.295

Note: ¹Data from both transverse surfaces of the cube were used. ²The mean of the two surfaces was used. “*” is >95%, “**” is >99%, “***” is ≥99.9%

In paper products (Dickson *et al.* 2006) and composites (Dickson *et al.* 2018) the collapse and deformation of individualised fibres is related to cell geometry. The strongest correlation between cell dimensions and cell shrinkage was found by using a ‘form parameter’ to define cell geometry. Form parameter was defined as follows (Reme *et al.* 1999),

$$\text{form parameter} = [(4\pi W_a) / C_p^2] \times 100 \quad (1)$$

where W_a is the wall area and C_p is the cell perimeter. Cells with a low form parameter have large perimeters relative to cell wall thickness.

Overall, once radial and tangential position effects were removed, the few significant relationships found suggest that increased shrinkage is related to lower cell density, increased distance between vessels, and cells with large perimeters relative to cell wall thickness.

CONCLUSIONS

1. There were two levels of positional relationships between wood morphology and shrinkage.
 - There was a strong relationship between radial position and shrinkage; evidence was especially strong for the oven-dried sample, with a shrinkage gradient across

the imaged region. In this case there was a strong region of wood collapse/deformation outward (towards the bark side) from the imaged area. This is a relationship with a feature out of the region of interest, that couldn't be characterised. This position effect combined with the strong correlation between shrinkage on both surfaces of the cube, suggests that the shrinkage and collapse seen in the oven-dried sample is a global and not a local phenomenon. More extensive imaging, over larger areas are required to capture in the initiation of the collapse event in this situation.

- There were also position relationships with morphological features, such as the distance to a ray or vessel element. Both the air and oven-dried cubes showed significant relationships of increased shrinkage further away from vessel elements. Averaging the ray and vessel distance data represents the relative frequency of rays and vessels. At the fibre level, it was shown that most were in contact with a ray somewhere along their length.
2. The second relationship is at the cellular level. This was seen in the significant relationship between shrinkage and density (higher shrinkage related to lower density). However, cell dimensions of individual cells showed only weak relationships with shrinkage and collapse.
 3. The approach combining DIC with image analysis, over areas $>3 \text{ mm}^2$ was successful and averaging the data over larger areas meant individual cell effects were lost but the strength of the correlations was often improved.

ACKNOWLEDGMENTS

The authors thank Lloyd Donaldson, Diego Elustondo, Mark Riddell, and Mathias Sorieul for their useful comments. This work was supported by SSIF funding provided by the New Zealand Ministry of Business, Innovation & Enterprise (MBIE).

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Article submitted: April 13, 2020; Peer review completed: June 13, 2020; Revised version received: June 17, 2020; Accepted: June 19, 2020; Published: June 24, 2020.
DOI: 10.15376/biores.15.3.6149-6164