A Two-phase Reaction System for Selective Oxidative Degradation of Lignin Model Compounds

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Lignin depolymerization through an oxidation method could provide valueadded products, but it is challenging in terms of recovering catalysts or separating products in time to avoid over-oxidation. In this study, a process of selectively oxidative degradation of lignin model compounds was operated in a two-phase reaction system. Lignin model compounds of 4benzyloxyphenol (PBP) or guaiacylglycerol- β -guaiacyl ether (GGE) in a bottom phase of 1-butyl-3-methylimidazole chloride ([BMIM]Cl) ionic liquid were selectively oxidized by H₂O₂ in the presence of a solid acid (SO4²⁻ /Fe₂O₃-ZrO₂), and the degradation products immediately diffused into the upper organic solvent phase (butyl acetate). In this kind of reaction system, the yield of the products was improved due to the prolonged life of \cdot OH in ionic liquid, and the product selectivity was maintained due to the timely product separation, and the ionic liquid and the catalyst were easily recycled.

Keywords: Lignin model compound; Products selectivity; Ionic liquid; Solid acid

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INTRODUCTION

Lignin makes up a significant portion of the mass of dry wood and, after cellulose, it is the second most abundant form of organic carbon in the biosphere. Lignin is also regarded as a unique renewable aromatic resource in nature (Amidon and Liu 2009), because it is composed of a large number of phenylpropyl (C9) units, such as guaiacyl, syringyl, or p-hydroxypropyl units and the propyl side-chains. Since these units are randomly linked with each other by the C-O-C bonds (such as α -O-4, β -O-4, and 4-O-5) or C-C bonds (such as 5-5, β -5, and β - β) (Xu *et al.* 2014) and the linkage bonds are usually weak, the small-weight aromatic compounds could be obtained if these linkage bonds could be selectively cleaved by chemical methods. These selective depolymerization methods are the important ways of lignin valorization (Li and Song 2019).

Several chemical methods, such as pyrolysis (Yang *et al.* 2010; Persson *et al.* 2018), hydrolysis (Tarabanko *et al.* 2000; Yuan *et al.* 2010; Li *et al.* 2015), and hydrogenolysis (Xu *et al.* 2012; Song *et al.* 2013) are used to depolymerize lignin, and the researchers are trying to optimize the operation conditions under mild temperature and pressure with more selective productions. The cleavage of an aryl-alkyl ether bond occurs, catalyzed by a Lewis acid (Deepa and Dhepe 2015; Wang *et al.* 2018; Guan *et al.* 2020). Lignin or lignin model compounds could be depolymerized by H_2O_2 oxidative degradation, in which the generated reactive oxygen species (ROS) act as oxidizing reagent (Kang *et al.* 2019). Certain products are generated by selective cleavage of linkage bonds (Lei *et al.* 2017;

Jiang *et al.* 2019). However, the product selectivity is reduced if a liquor having strong acidity (such as H_2SO_4) is used as the co-catalyst because over-oxidation of the products can occur, making product separation difficult.

Reactive oxygen species are stabilized in ionic liquids (ILs) because the large ion volume, steric hindrance, and solvation effect of ILs can slow the self-quenching process of radicals (Zigah *et al.* 2009). Some ILs, for example ILs with imidazolium cations, possess good dissolvability for lignin or lignin model compounds because of the strong π - π conjugation between their aromatic cations and the benzene rings in lignin molecules (Prado *et al.* 2016). If the depolymerized products could be separated immediately from the reaction system, ILs could be an ideal solvent for lignin depolymerization by oxidation. Otherwise, parts of phenol groups in the degraded products might be over-oxidized to aldehyde or carboxylic groups.

To avoid the over-oxidization of the depolymerization, an IL ([BMIM]Cl) and an organic solvent (butyl acetate), which are undissolved with each other, were chosen to compose a two-phase reaction system in this study. 4-Benzyloxyphenol (PBP) and guaiacylglycerol- β -guaiacyl ether (GGE) (Fig. 1) as lignin model compounds were dissolved in IL, and they were supposed to react with the ROS generated through the decomposition of H₂O₂ catalyzed by a solid acid (SO₄²⁻/Fe₂O₃-ZrO₂), while the degraded products (compounds with single benzene ring) might transfer into the organic solvent due to the distribution coefficient. The cleavage mechanism of linkage bonds was considered in this study based on the products analysis and degradation rates.



Fig. 1. Molecular structures of (a) 4-benzyloxyphenol (PBP); (b) guaiacylglycerol- β -guaiacyl ether (GGE)

EXPERIMENTAL

Materials

Sulfuric acid, hydrogen peroxide (30%), potassium permanganate, iron nitrate nonahydrate, and ammonium hydroxide were purchased from Beijing Chemical Reagents Company (Beijing, China). Sodium oxalate was obtained from Guangfu Technology Development Limited Company (Tianjin, China). Zirconium oxychloride octahydrate was supplied by Jinke Chemical Research Institute (Tianjin, China). Methanol was purchased from Thermo Fisher (Shanghai, China), with chromatographically purity. The 4-benzyloxylphenol (PBP) and guaiacylglycerol- β -guaiacyl ether (GGE) were purchased from J&K Scientific (Beijing, China) and 1-butyl-3-methyl imidazole chloride ([BMIM]Cl) was supplied by Linzhou Branch Material Technology Co., Ltd (Linzhou, China).

Preparation of Solid Acid

First, 4.8 g of ZrOCl₂·8H₂O and 6.0 g Fe(NO₃)₃·9H₂O were dissolved in deionized water, and ammonia (30 wt%) was added dropwise to adjust the pH to 9 to 10 under vigorous stirring. The solution was stored at room temperature for 24 h. The filter residue was washed by deionized water until no Cl⁻ was detected. After drying at 110 °C for 12 h, the solid was ground and sieved to obtain powder with particle size under 300 μ m. The powder was immersed in 1.0 M sulfuric acid for 24 h. The filter residue was dried at 110 °C for 12 h and calcined at 650 °C for 4 h in a muffle furnace. After cooling to room temperature, the solid acid SO₄²⁻/Fe₂O₃-ZrO₂ was obtained.

Characterization of Solid Acid

The X-ray powder diffraction (XRD) patterns were tested on a diffractometer with Cu K α radiation (40 kV, 150 mA) and of wavelength 1.5406 Å (D-8 Advanced, Bruker, Karlsruhe, Germany). X-ray photoelectron spectroscopy (XPS) measurements were performed by an X-ray photoelectron spectrometer using Al as the exciting source (Escalab 250Xi, Thermo Fisher). The acidity of the solid acid was tested by a pyridine-thermal desorption-infrared (Py-IR) spectrograph, using a Fourier transform infrared spectrometer (Nicolet Is50, Thermo Fisher).

Degradation of Lignin Model Compounds

A total of 10.0 mg PBP was dissolved in 10.0 mL of [BMIM]Cl solution containing 15 wt.% water, which was used as the stock solution. Next, 1.0 mL of stock solution was pipetted for each degradation experiment, in which 2.0 to 10.0 mg of solid acid and 0.16 to 0.80 mol/L hydrogen peroxide were added. The degradation reactions were kept at different temperatures in a water bath under stirring for 2 h. GGE was degraded as the same process as described above.

Evaluation of Degradation Rate and Products Selectivity

For evaluating the degradation rate, 100 μ L of the reaction solution was sampled before and after the degradation reaction. The amount of PBP or GGE before and after degradation were determined by a high-performance liquid chromatography (HPLC, Thermo Fisher Ultimate 3000) based on standard curve method with the linear regression coefficient of 0.9992. The degradation rate (DR) is shown as Eq. 1,

DR (%)=
$$V/V_0 \times 100\%$$

(1)

where V_0 and V (mAU·min) are the peak areas of lignin model compounds before and after degradation, respectively.

Since the signals of the degradation products are covered by the signal of IL, the relative amounts of the degradation products in the reaction solution were determined by GC-MS after the extracted by organic solvent. The reaction solution after degradation was extracted twice with butyl acetate, and the butyl acetate phase was combined together. The compounds in it were identified by a gas chromatography-mass spectrometer (GC-MS, Shimadzu QP 2010 Ultra, Tokyo, Japan). The operation details of both HPLC and GC-MS are described in the Supplementary Information.

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RESULTS AND DISCUSSION

Structure and Acidity Characterization of the Solid Acid

The XRD patterns of the prepared solid acid SO_4^{2-}/Fe_2O_3 -ZrO₂ (Fig. 2a) disclosed that SO_4^{2-}/Fe_2O_3 -ZrO₂ is amorphous, while ZrO₂ and SO_4^{2-}/ZrO_2 prepared through the same process displayed perfect crystallinity. The phenomenon indicated that there were defect sites introduced in SO_4^{2-}/Fe_2O_3 -ZrO₂ by doping of Fe.



Fig. 2. (a) XRD patterns of ZrO₂, SO₄²⁻/ZrO₂ and SO₄²⁻/Fe₂O₃-ZrO₂; (b) Py-IR spectra of SO₄²⁻/Fe₂O₃-ZrO₂ at 150 °C, 250 °C, and 350 °C; (c) O1s XPS spectra of SO₄²⁻/ZrO₂ and SO₄²⁻/Fe₂O₃-ZrO₂; (d) diagram of L-acid and B-acid sites formed in SO₄²⁻/Fe₂O₃-ZrO₂

The Py-IR spectra of SO_4^{2-}/Fe_2O_3 -ZrO₂ at different temperatures is shown in Fig. 2b. According to Yue *et al.* (2019), the peak at 1445 cm⁻¹ was assigned to the pyridine molecule adsorbed on the Lewis acid (L-acid) site of the solid acid, while the peak at 1540 cm⁻¹ originated from the Brønsted acid (B-acid) site, and the peak at 1490 cm⁻¹ was caused by both L-acid and B-acid sites. Although the intensity of these peaks decreased as the temperature increased, it is still obvious at 350 °C, meaning these L-acid and B-acid sites are strong enough.

The relative content of the oxygen vacancies was determined by XPS spectra shown in Fig. 2c. The O1s peaks in the spectra disclose two kinds of O atoms with different chemical atmosphere existed in the sample. The peaks at 530.01 and 531.68 eV are assigned to the oxygen atoms in lattice and the oxygen atoms in suspending hydroxyl groups, respectively (Ismail *et al.* 2019), and the peak originated from oxygen atoms in adsorbed SO_4^{2-} might be too weak to be detected. The relative content of lattice oxygen in SO_4^{2-}/Fe_2O_3 -ZrO₂ was 48.5%, while in SO_4^{2-}/ZrO_2 was 73.7%. The less lattice oxygen implied there were more oxygen vacancies introduced in SO_4^{2-}/Fe_2O_3 -ZrO₂.

The schematic diagram of the acidic sites formed on SO_4^{2-}/Fe_2O_3 -ZrO₂ is shown in Fig. 2d. The oxygen vacancies (O_{vs}) caused by the defects in lattice lead to the formation of L-acid sites on SO_4^{2-}/Fe_2O_3 -ZrO₂, and the suspending –OH groups on the surface of the solid are related to the B-acid sites.

H₂O₂ Decomposition Catalyzed by Solid Acid

The bromocresol green (BG) method was used to confirm the kind of ROS generated from H_2O_2 decomposition catalyzed by solid acids. The detailed experimental section is described in the Supplementary Information in the Appendix. The results showed that the absorption intensity of BG solution decreased in the presence of H_2O_2 and the solid acid, but the absorption intensity was almost unchanged if only H_2O_2 or solid acid were present. As an extremely stable molecule, BG is reported to be only degraded by hydroxyl radicals (·OH) attacking the electronegative -Br group followed by degradation (Fassi *et al.* 2014). The results confirmed that hydroxyl radical (·OH) was generated through H_2O_2 decomposition catalyzed by the solid acids. Thus, the oxygen vacancies in the solid acids promoted the amounts of ·OH generated by decomposition of H_2O_2 (Li *et al.* 2017), while ZrO₂ itself demonstrates a positive effect on Fenton-like reaction (Gao *et al.* 2019).

Optimization of Degradation Conditions

Based on the degradation rate of PBP, the operating conditions were screened. The results showed that ionic liquid as the solvent was more favorable than methanol or acetonitrile due to the stabilization effect of ROS in IL. Very little PBP was degraded when just the solid acid was present, and only about 20% degradation rate could be achieved only with H_2O_2 . Over 70% PBP was degraded when both of H_2O_2 and solid acid were present. It seems to be necessary to set up the reaction system using IL as the solvent with presence of H_2O_2 and solid acid.

The parameters of reaction conditions, such as catalyst dosage, H_2O_2 concentration, reaction time, and temperature on the degradation efficiency were systemically studied. The results are shown in Fig. 3. As shown in Fig. 3a, the degradation rate (DR) increased from 20.4% to 38.5% when 2.0 mg solid acid was added in 2 h, and the DR increased gradually up to 73.7% as the amount of catalyst was increased to 10.0 mg. More PBP were degraded as the H_2O_2 concentration increased (Fig. 3b), and over 90% PBP was degraded when 0.32 mol/L H_2O_2 was used. The remaining amount of PBP was decreased as the reaction time increased.

As shown in Fig. 3c, the degradation rate was about 57.8% in 0.5 h, and 94.3% in 2 h. When the temperature elevated, the degradation rate increased greatly (Fig. 3d). About 85.7% of PBP was degraded in 2 h at 60 °C, while less than 5% was degraded at 20°C in 2 h.

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Fig. 3. The degradation rate of PBP under different operation conditions, (a) with different dosage of catalyst; (b) with different initial concentration of H_2O_2 ; (c) as the reaction time under the initial H_2O_2 concentration of 0.80 mol/L;(d) at different temperature. The other operation conditions were the same as follows if not mentioned: the solid acid was SO_4^2 /Fe₂O₃-ZrO₂, the initial concentration of H_2O_2 was 0.80 mol/L, catalyst dosage was 10.0 mg, the temperature was 60 °C, and the duration was 2 h.

The above phenomena indicate that the DR of PBP strongly depends on the amount of hydroxyl radicals (·OH) that are produced through catalyzed decomposition of H_2O_2 . The decomposition of H_2O_2 follows the first-order kinetic reaction with reaction rate constants of 0.0121 min⁻¹ at 20 °C, 0.0396 min⁻¹ at 40 °C, and 0.0965 min⁻¹ at 60 °C, respectively (Lei *et al.* 2017). The amount of ·OH increased when the initial concentration of H_2O_2 , the dosage of catalyst, and the reaction temperature were increased.

The degradation of another lignin model compound, GGE, in this reaction system was also performed. GGE has a β -O-4 bond, while PBP possesses an α -O-4 bond. As shown in Fig. 4d, 97.3% of GGE was degraded in presence of 0.80 mol/L H₂O₂ and 10.0 mg SO₄²⁻/Fe₂O₃-ZrO₂, after reacting at 60 °C for 2 h.

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Fig. 4. The degradation rate of GGE under different operation conditions, (a) with different dosage of catalyst; (b) with different initial concentration of H_2O_2 ; (c) as the reaction time under the initial H_2O_2 concentration of 0.80 mol/L;(d) at different temperature. The other operation conditions were the same as follows if not mentioned: the solid acid was SO_4^2 /Fe₂O₃-ZrO₂, the initial concentration of H_2O_2 was 0.80 mol/L, catalyst dosage was 10.0 mg, the temperature was 60 °C, and the duration was 2 h.

Two-phase Reaction System Design

A two-phases reaction system was designed in which the degradation products were separated immediately, taking PBP as an example. As shown in Fig. 5a, the reaction environment is composed of ionic liquid [BMIM]Cl and butyl acetate, and those are immiscible with each other. In the bottom phase of [BMIM]Cl, PBP is degraded by H_2O_2 in the presence of SO_4^{2-}/Fe_2O_3 -ZrO₂. The degraded products entered into the upper phase of butyl acetate due to solubility difference. The system was heated and stirred in a water bath. After sampling from the upper phase per hour, PBP and H_2O_2 were re-added.

The product yield per cycle is shown in Fig. 5b. The relative content of two main products benzyl alcohol and benzaldehyde accumulated almost linearly for five consecutive times. The amount of benzyl alcohol was much higher than that of benzaldehyde. There was no benzoic acid detected. But it's not certain that the products had been completely extracted. It was supposed there were still products dissolved in the ILs, so that the yields could not been calculated. According to the cleavage mechanism of PBP, benzyl alcohol is a direct product, while benzaldehyde is a secondary oxidation product. The efficiencies of degradation in the five cycles are shown in Fig. 5c, and the average value is 86.9%. Using this reaction system, it is easy to control the operation conditions. The instant separation of products can be realized, and the recycling of both the ionic liquid and solid acid catalyst can be achieved.



Fig. 5. (a)The setup of a multi-phased continuous reaction system; (b) the yield of main products, benzyl alcohol and benzaldehyde;(c) the calculated degradation efficiency in five consecutive cycles

Products Analysis and Reaction Mechanism

To clarify the cleavage mechanism of linkage bonds in lignin model compounds, the degradation products were identified by GC-MS. Three kinds of degradation products of PBP were verified as hydroquinone, benzyl alcohol, and benzaldehyde. It could be reasonably deduced that the α -O-4 bond in PBP was cleaved to produce hydroquinone and benzyl alcohol, and part of benzyl alcohol underwent further oxidation to benzaldehyde. Guaiacol was detected in degradation products of GGE, which meant that the β -O-4 bond in GGE was cleaved in this reaction system. Based on the above results, the whole mechanism in this reaction system is shown in Fig. 6 (take PBP as an example). Accordingly, \cdot OH is generated through H₂O₂ decomposition catalyzed by solid acid of SO₄²⁻/Fe₂O₃-ZrO₂, and its lifetime is prolonged due to the stabilization effect of ionic liquid. The dissolved lignin model compounds diffuse to the surface of solid acid, then adsorb on the Lewis acid site with O atom in aryl-alkyl C-O-C bond. After weakening, the ether bond is attacked by \cdot OH, eventually leading to the cleavage of the C-O-C bond. The degradation products rapidly enter into butyl acetate once they were produced, to realize the instant separation of products.

While the application of this method to actual lignin samples is ongoing, due to the complexity of products analysis, this study promotes the design of the continuous procedure for oxidative degradation of lignin.



Fig. 6. Scheme of the cleavage of aryl-alkyl ether linkages in lignin model compounds with H_2O_2 catalyzed by SO_4^{2-}/Fe_2O_3 - ZrO_2

CONCLUSIONS

- 1. A reaction system for the selectively oxidative cleavage of lignin model compound was designed, in which the degradation rate achieved more than 95% for both α -O-4 and β -O-4 lignin model compounds, under a mild condition with 0.80 mol/L H₂O₂ and 10 mg SO₄²⁻/Fe₂O₃-ZrO₂ in [BMIM]Cl, reacting at 60 °C for 2 h.
- 2. A two-phase continuous reaction system with an average degradation efficiency of 86.9% was designed, which was also convenient for the recycling of ionic liquid and catalyst.
- 3. The mechanism of cleavage of aryl-alkyl ether bond was also studied. Lignin model compounds were dissolved in ILs, and the aryl-alkyl ether bond was selectively attacked by ·OH generated through H₂O₂ catalyzed decomposition by solid acid SO₄²⁻ /Fe₂O₃-ZrO₂. The degradation rate was improved by the stabilization of ·OH in ionic liquid. The degradation products rapidly entered into butyl acetate once they were produced because of the difference of solubility of the two phases.

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SUPPLEMENTARY INFORMATION

Evaluation of Degradation Rate and Product Selectivity

HPLC conditions

The degradation rate of lignin model compounds was analyzed using an Ultimate 3000 HPLC system (Dionex, Sunnyvale, America) equipped with a C_{18} column (4.6 mm i.d.; particle size, 5 µm; length, 250 mm; Shimadzu) and a UV detector. Under the optimized ratio and flow rate of mobile phase, PBP was analyzed using a mixed solution of methanol and water (80%/20%) at 0.5 mL/min, 35 °C. The detection wavelength of UV detector was 235 nm, and 1.0 µL sample was injected in to the HPLC system.

GGE was analyzed using a mobile phase with a flow rate of 0.5 mL/min, gradient elution, the ratio was as follows: 0-3 min (methanol/ water = 50%/50%), 3-16 min (methanol/ water = $50\%/50\% \rightarrow$ methanol/ water = 80%/20%), 16-18 min (methanol/ water = 80%/20%), 18-23 min (methanol/ water = 50%/50%). The column temperature was 35 °C. The detection wavelength of UV detector was 280 nm, and 1.0 µL sample was injected.

GC-MS conditions

GC-MS instrument with electron impact (EI) ion source (QP2010 Ultra, Shimadzu, Japan) was used to analyze the products. Rxi-5Sil MS column (30.0 m x 0.25 mm i.d. x 0.25 μ m, Restek, USA) was used as an analytical column. Ultra high purity helium was used as the carrier gas at a flow rate of 1.4 mL/min. The gas chromatograph oven temperature was initially set at 45 °C for 5 min, then raised to 110 °C at a rate of 12 °C / min and held at this temperature for 1 min, and finally held for 1 min after raising to 280 °C at a rate of 8 °C /min and The injection port temperature was set as 280 °C with a spilt ration of 20:1. Electron impact (EI) ion source temperature was set at 280 °C, which energy was 70 eV. The data was recorded with selected ion monitor (SIM) mode.

Measurement of H₂O₂ Concentration

The concentration of H_2O_2 was measured by the KMnO₄ titration method. Specifically, approximately 5.0 g of KMnO₄ was dissolved in deionized water (300.0 mL), namely solution A. Three parts of Na₂C₂O₄ of different masses were weighed separately and then dissolved in deionized water (50.0 mL) together with H_2SO_4 (10.0 mL, 1.0 mol/L) in a water bath at 80 °C for 30 min. This solution was named solution B. Solution B was used to titrate Solution A to pink and hold for 30 s without discoloration. This titration experiment was repeated several time for average value. The concentration of solution A is shown by Eq. S1.

$$c_{(\text{KMnO}_4)} = 2 c_{(\text{Na}_2\text{C}_2\text{O}_4)} \times v_{(\text{Na}_2\text{C}_2\text{O}_4)} / 5 v_{(\text{KMnO}_4)}$$
(1)

After calculation, the concentration of solution A was 0.1013 mol/L.

Then, 320.0 μ L of H₂O₂ (approximately 30% v/w) was fully mixed into 100.0 mL of H₂SO₄ (1.0 mol/L), named solution C. Solution A, which had been known the exact concentration, was used to titrate solution C in order to calculate the concentration of H₂O₂, as shown in Eq. S2.

$$c_{(\rm H_2O_2)} = 5 \ c_{(\rm KMnO_4)} \times v_{(\rm KMnO_4)} / 2 \ v_{(\rm H_2O_2)}$$
(2)

After calculation, the actual concentration of the solution C was 8.78 mol/L.

In the contrast experiment, the concentration of H_2O_2 droped to 7.49 mol/L from 9.02 mol/L owing to the catalysis of SO_4^{2-}/Fe_2O_3 -ZrO₂, while 8.69 mol/L without catalysis.

Measurement of ·OH

The concentration of \cdot OH was measured by the bromocresol green (BG) oxidation method. Specifically, 5.0 mL of BG in deionized water (1.0×10^{-4} mol/L) and 5.0 mL ionic liquid ([BMIM]Cl) were fully mixed. The prepared solution was mixed with 5.0 mL NaAc-HAc buffer solution and exactly diluted to 25.0 mL. Then, the UV absorption at 442 nm was measured. There is a good linear relationship between this UV absorption and the BG concentration, as shown in Fig. S1. Because BG can capture free radicals, the amount of \cdot OH generated can be measured by the decrease in UV absorption at 442 nm. In the contrast experiment, the concentration of BG droped to 4.02×10^{-5} mol/L from 1.0×10^{-4} mol/L owing to the catalysis of SO₄²⁻/Fe₂O₃-ZrO₂, while 7.06×10^{-5} mol/L without catalyst.



Fig. S1. Standard curve of bromocresol green BG solution