

A Handy Skin Wound Dressing Prepared by Alginate and Cationic Nanofibrillated Cellulose Derived from Solid Residues of Herbs

Ting Jiang,^{a,b,#} Xiaoyan Feng,^{c,#} Rui Xu,^{c,d} Sheng Dong,^c Meiyan Wu,^c Xin Zheng,^{b,*} Weimin Lu,^{a,*} and Bin Li^{c,*}

Large amounts of solid residues are generated after extraction of active ingredients from herbs for the production of natural medicine, but the residues have not been well utilized. In this work, cationic nanofibrillated cellulose (CCNF) was prepared from the solid residues of Astragali Radix by etherification and homogenization. The CCNF was mixed with sodium alginate (SA) to create a hydrogel dressing by physical interactions between CCNF and SA without any addition of cross-linker. The CCNF-SA dressing exhibited moderate viscosity, good moisture-maintaining property, great antibacterial activities, good cytocompatibility, and clear acceleration of wound healing on rats. Furthermore, this CCNF-SA dressing with nanofibrous structure had moderate air permeability. Therefore, the CCNF-SA hydrogel could be used potentially as a skin wound dressing. Development of cost-effective and bioactive wound dressing materials is of crucial importance to reduce the burden on patients and healthcare systems. Also, this work provides a new strategy for valorization of the solid residues of herbs.

Keywords: Cellulose nanofibrils; Alginate; Solid residue of herbs; Skin wound dressing; Wound healing; Cytocompatibility

Contact information: a: Affiliated Hospital of Nanjing University of Chinese Medicine, Nanjing 210029, China; b: Affiliated Qingdao Hiser Hospital of Qingdao University, Qingdao 266033, China; c: Key Laboratory of Bio-Based Materials, Qingdao Institute of Bioenergy and Bioprocess Technology, Chinese Academy of Sciences, Qingdao 266101, China; d: Tianjin Key Laboratory of Pulp and Paper, Tianjin University of Science and Technology, Tianjin 300457, China; *Corresponding authors: zhengxin669@163.com; wmlu@163.com; libin@qibebt.ac.cn; # The first two authors contributed equally.

INTRODUCTION

Wounds (chronic or acute wounds, *e.g.*, diabetic ulcers or burns) damage and destroy normal tissue and its functions. Wound infection easily occurs and causes prolonged wound healing if the trauma is mishandled (Naseri-Nosar and Ziora 2018). Thus, a wound dressing is introduced to promote wound healing and prevent bacterial infection (Wang *et al.* 2020). Skin wound dressing is an important part of the wound care industry with a global market of about \$20.4 billion in 2021 (Homaeigohar and Boccaccini 2020). Therefore, the development of cost-effective and bioactive wound dressing materials is of crucial importance to reduce the burden of patients and healthcare systems.

An ideal wound dressing should have easy fabrication, excellent biocompatibility, sufficient permeability (for exchange of air, water vapor, nutrients, and metabolic waste), good antibacterial ability, nontoxicity, easy use, and non-adherence to the wound (Bajpai *et al.* 2015). Both natural and synthetic polymers are applied to prepare wound healing materials. Therein, natural materials have aroused increasing attention in wound healing

due to their good biocompatibility, blood compatibility, biodegradability, and nontoxicity (Naseri-Nosar and Ziora 2018; Homaeigohar and Boccaccini 2020). Many natural polymers including chitosan, pectin, agarose, cellulose, and alginate have been applied in wound protection and dressing (Moeini *et al.* 2020). Among the rest, cellulose and cellulose derivatives for use in wound dressing has increased recently due to their abundant reserves and renewability (Kanikireddy *et al.* 2020).

Compared with ordinary cellulose fibers, nanocellulose has unique properties such as nano scale size, high reactive surface, low density, good biodegradability, and excellent moisture maintenance. Nanocellulose includes nanofibrillated cellulose (also called cellulose nanofibril) (CNFs) and cellulose nanocrystals (CNCs) according to their different morphologies (Lv *et al.* 2019). Compared with the rod-like CNCs, the noodle-like CNFs are more suitable for wound dressing, due to their long fiber length and high aspect ratio, which could endow the dressing nanofibrous structure, mechanical stability, and pliability (Homaeigohar and Boccaccini 2020; Silva *et al.* 2020). The properties of CNFs are highly dependent on the properties of starting materials and the preparation methods (Li *et al.* 2018). Usually, CNFs are prepared using cellulosic resources as feedstocks (*e.g.*, microcrystalline cellulose, wood pulp, agricultural waste) (Hu *et al.* 2018). Different functional groups, *e.g.*, ester and carboxyl groups, can be introduced or generated on the surface of nano-cellulose during preparation or surface modification (Li *et al.* 2015; Lv *et al.* 2019). Cationic groups, *e.g.*, quaternary ammonium or polyamidoamine dendrimer, can be introduced on the surface of CNFs, and the obtained cationic CNFs (CCNF) can be used as sorbent, antibiotic, or biodegradable flocculants (Zhu *et al.* 2014; Tehrani and Basiryan 2015; Littunen *et al.* 2016). Introducing quaternary ammonium salt by etherification is a typical method to prepare CCNF. Quaternary ammonium salts are known for their antibacterial and antifungal properties, which could be the succedaneum to common sanitizer (Bakhshi *et al.* 2013), and polymers containing cationic quaternary ammonium group are effective as wide-spectrum antibiotics. Hence, it is possible that CCNFs with antibacterial properties could be used in skin wound dressing.

Herbal medicine has played important roles in disease treatment for over 2000 years, particularly in China and Southeast Asia, on account of its relatively smaller side effects and low drug resistance (Ji *et al.* 2020). To extract active ingredients from herbs for the production of natural medicine, large amounts of cellulosic solid residues are generated. More than 35 million tons of solid residues derived from Traditional Chinese Medicine (TCM) are generated every year in China, and most of the residues are directly buried or incinerated, which causes environmental pollution and wastes cellulosic resources. The cellulosic residues of herbs contain 30 to 50% cellulose, depending on the plants and extraction process (Chen *et al.* 2020), and the remaining cellulose in the residues could be used to prepare cellulose-based functional materials or degraded to fermentable saccharides to produce fuels or bio-chemicals (Yu *et al.* 2018). However, the preparation of CCNFs using cellulosic solid residues of herbs has not been reported in literature.

In this work, CCNF was prepared through quaternization and homogenization of the solid residue of Astragali Radix (AR, the dry root of *Astragalus membranaceus*, as an example of herbs) after extraction of active ingredients. The obtained CCNF dispersion was mixed with anionic sodium alginate (SA), forming a hydrogel (CCNF-SA), which was expected to be used for wound dressing. Sodium alginate (constituted of 1, 4-linked D-mannuronic acid and L-guluronic acid units) has excellent biocompatibility, good film-forming property and moisture-maintaining property, and it can be used for wound dressing (Pawar and Edgar 2012). However, SA has little antibacterial property, and dry SA film is

nearly airtight, which is not good for wound healing. Thus, it is speculated that the combination of CCNF and SA would endow the mixture antibacterial property, and the addition of CCNF in anionic SA might reduce the uniformity of the mixture, forming a nanofibrous dressing with improved permeability. Also, tetracycline hydrochloride (TH, as a broad spectrum antibiotic) was loaded in the hydrogel, forming a handy and bioactive wound dressing (CCNF-SA-TH) (Fig. 1). The samples of CCNF, CCNF-SA, and CCNF-SA-TH were comprehensively characterized, including antibacterial activities, cytocompatibility, and the *in vivo* wound healing tests on the skin of rats. In addition, this work provides a new strategy for the valorization of herb extracted residues.

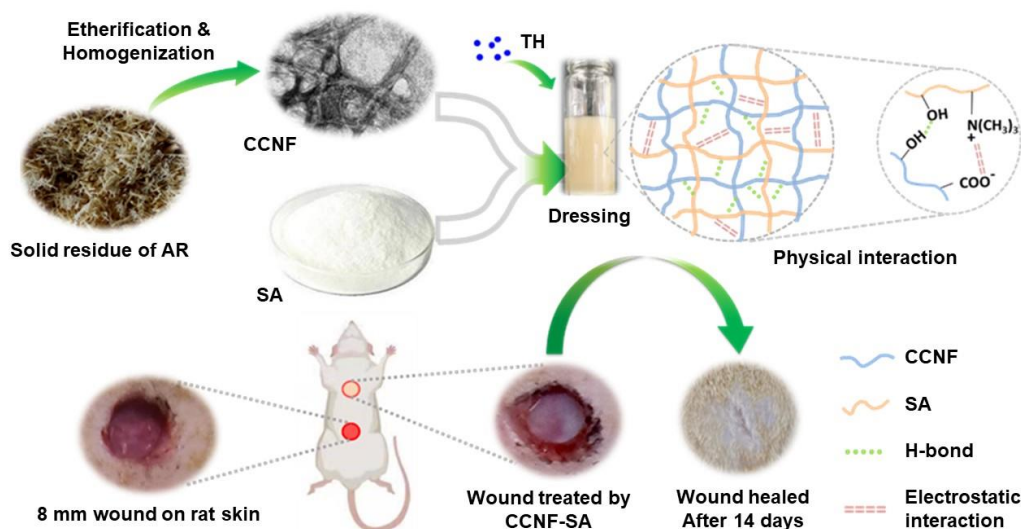


Fig. 1. Schematic illustration of the design and application of CCNF-SA wound dressing on rats

EXPERIMENTAL

Materials

The Astragali Radix (AR, the dry root of *Astragalus membranaceus* (Fisch.) Bge.ver. *Mongholicus* (Bge.) Hsiao, batch number 1912013) used in this study was purchased from Juyatong pharmaceutical Co., Ltd., Anguo city, China. The air-dried AR was milled and screened to obtain the particles of 30 to 80 mesh size. To simulate the extraction process of herbal biomass in pharmaceutical factory for the production of natural medicine, the milled AR samples were treated with water-alcohol two-step extraction process according to the National Renewable Energy Laboratory (NREL) analytical procedure (Sluiter *et al.* 2008). After complete extraction of active ingredients (*e.g.*, saponins, polysaccharides, flavones), the cellulosic solid residues of AR were collected as the starting material for further analysis and the preparation of CCNF. The chemical composition analysis of AR and the solid residues of AR were tested following the standard NREL procedure (Sluiter *et al.* 2004), and the corresponding chemical compositions are given in Table S1. The cellulose contents of AR and the solid residues of AR were 32 and 73%, respectively. The large increase of the cellulose content of the solid residue of AR was due to the complete removal of extractives during extraction of active compounds from AR.

The reagents of sodium alginate (>99%, CAS No. 9005-38-3, reference No.

30164424), glycidyltrimethyl ammonium chloride (GTMAC, $\geq 95\%$, CAS No. 3033-77-0, reference No. G-0443804), sodium hydroxide (96%, CAS No. 1310-73-2, reference No. S111501), tetracycline hydrochloride (TH, 96%, CAS No. 64-75-5, reference No. T818996), and ethanol ($\geq 99.5\%$, CAS No. 64-17-5, reference No. M11172702) were purchased from Sinopham Chemical Reagent Co., Ltd. (Shanghai, China), and used without any purification.

Preparation of Cationic Cellulose Nanofibrils (CCNF)

The CCNF was prepared *via* a typical two-step method (alkalization and etherification) using the solid residues of AR as feedstock as previously described, with slight modifications (Gu *et al.* 2020). The solid residue (10 g) of AR was immersed in deionized water with a solids content of 10 wt% at room temperature (23 ± 2 °C) for 12 h, and then NaOH (final concentration 16.7 wt%) was added in the suspension. The mixture was continuously stirred (300 rpm) at room temperature (23 ± 2 °C) for 3 h. After alkalization, the solid residue of AR was washed with deionized water thoroughly to remove alkali and some dissolved substances (*e.g.*, xylan, lignin). Subsequently, the collected solid residue was mixed with NaOH (5 g), GTMAC (10 g), and ethanol (80 mL) in a round-bottom flask for etherification at 50 °C for 15 h. Upon completion, the solid residues were rinsed with deionized water until neutral pH was achieved. Finally, the etherified solid residues were dispersed in 700 mL deionized water, and the suspension was homogenized by a high-pressure homogenizer (Antos Nano Technology Co., Ltd., Suzhou, China) at 650 to 700 bar for 30 min to obtain the CCNF (0.65 wt%). The CCNF was concentrated with evaporation to a solids content of 1.4 wt.%. The yield of the resultant CCNF was $50 \pm 2\%$ based on the dry weight of the original solid residue of AR.

Preparation of CCNF-SA hydrogel Dressing

The CCNF-SA hydrogel dressing was prepared *via* physical interaction between CCNF and SA. Briefly, the CCNF (1.4 wt%) and SA were mixed at different mass ratios (1:1, 1:2, 1:3, and 1:4) and stirred (600 rpm) at room temperature (23 ± 2 °C) for 1 h to form uniform hydrogels. The TH was added in the CCNF-SA hydrogel, and the mixture was continuously stirred (600 rpm) at room temperature for 1 h to get the final homogeneous wound dressing (CCNF-SA-TH). The pure SA was used as control for comparison. The obtained samples were stored at 4 °C.

In real application, the hydrogel dressings will form films after drying, and the air permeability of the formed film will affect the wound healing. Therefore, to simulate the real application and measure the oxygen permeability rates of the formed films, the corresponding film samples of the hydrogels were prepared by the casting method. In brief, 5 g the aforementioned dressing sample was evenly laid in a glass dish with a diameter of 10 cm. After oven drying at 50 °C for 6 h, the obtained samples were uniform films with a thickness of approximately 0.03 mm.

Characterization of CCNF and CCNF-SA Wound Dressing

Because the solid residue of AR was the starting material for the preparation of CCNF, the ATR-FTIR spectra of the freeze-dried CCNF and the solid residue of AR were measured using a Nicolet 6700 FTIR spectrometer (Thermo Fisher Scientific, Waltham, MA, USA) with a wavenumber range of 4000 to 700 cm^{-1} , to verify the successful introduction of cationic groups on the surface of CCNF. The XRD patterns of the freeze-dried CCNF and the solid residue of AR were analyzed using an X-ray diffractometer

(Bruker Discover D8, Karlsruhe, Germany) with Ni-filtered Cu K α radiation at 40 kV and 40 mA. The range of scattering angle (2θ) was from 5 to 60° with a scan rate of 4°/min. The crystallinity index (CrI) of the solid residue of AR and CCNF samples were calculated by Segal's method (Segal *et al.* 1959) with the subtraction of the background of the glass.

The morphology of CCNF was observed with a TEM microscope (Hitachi H-7600, Tokyo, Japan) at an accelerating voltage of 100 kV. Before measurement, the diluted CCNF suspension (0.001 wt.%) was ultrasonically treated (45 kHz, 180 W) for 30 min. A droplet of CCNF suspension was deposited on a carbon-supported copper grid and dried at room temperature. Subsequently, the dry samples were dyed with uranyl acetate (20 μ L, 1.5 wt.%) to enhance the contrast of images. The degree of substitution (DS) of quaternary ammonium group of CCNF was calculated based on the content of N (Table S2), which was measured by an elemental analyzer (Vario PYRO, Hanau, Germany), according to the following equation (Zaman *et al.* 2012),

$$DS = 162 \times N\% / (1400 - 151.6 \times N\%) \quad (1)$$

where $N\%$ is the weight percentage of nitrogen in CCNF, 162 is the molecular weight of anhydroglucose unit, and 151.6 is the molecular weight of GTMAC.

The zeta potential of SA, CCNF and CCNF-SA samples was tested with a dynamic light scattering instrument (Zetasizer Nano ZS90, Malvern Instruments, Worcestershire, UK). Before testing, the samples were diluted to 0.01 wt% and then ultrasonically treated (45 kHz, 180 W) for 15 min. Also, the charge densities of dressing samples (with solid content of 1.4 wt%) were examined by a Particle Charge Detector (BTG instrument, PCD-05, Saffle, Sweden) to determine the stoichiometry of the polyelectrolyte complexes.

The Brookfield viscosity of dressing samples was tested with a Brookfield viscometer (DV2T, LV SPINDLE SET, Brookfield, USA) with 64# rotor. The dynamic viscosity of SA, CCNF-SA, and CCNF-SA-TH dressing samples was measured with an ARES G2 rheometer (TA Instruments, Surrey, USA) with 50 mm cone plate geometry at 20 °C. The flow viscosity was tested with the continuously increased shear rate in the range of 0.1 to 1000 s⁻¹.

The morphology of the formed films of dressing samples after oven drying was characterized with a scanning electron microscope (SEM, Hitachi S-4800) at 5.0 kV. In the mean time, the wet dressing samples after direct freeze-drying were also characterized by SEM under the same conditions to observe the nanofibrous and porous structure of the resultant dressing, because the structure of the freeze-dried hydrogel dressing was closer to that of wet dressing. All samples were coated with gold under vacuum before observation. In addition, oxygen permeability rates (OPR) of SA, CCNF-SA, and CCNF-SA-TH films were measured with an analyzer (Labthink, PERME-OX2/230, Jinan, China) with the N₂ and O₂ flow rates of 10 mL/min at 25 °C.

Antibacterial Properties

The antibacterial properties of CCNF and CCNF-SA-TH samples were measured by the colony-counting method. *Bacillus subtilis* (*B. subtilis*, ASM904v1, Gram positive) and *Escherichia coli* (*E. coli*, ASM886v2, Gram negative) were chosen as test organisms, and the pure SA was used as control due to its little antibacterial properties (Zhao *et al.* 2020). The blank without any test sample was evaluated also. The bacterium was pre-inoculated with fresh cultures overnight in an incubator (150 rpm) at 37 °C before the antibacterial test. The cultures of each bacteria were diluted with sterilized broth solution to 1010 times, representing the working bacterial dilution. Next, 5 g antibacterial agent

solution (SA, CCNF-SA, or CCNF-SA-TH) was put into a 20 mL tube containing 5 mL of the working bacterial dilution. All tubes were shaken at 150 rpm and 37 °C for 4 h. Next, 10 µL of sample solution from the bacterial suspensions was spread onto agar plates. After incubation at 37 °C for 24 h, the number of colonies formed on the agar plates was counted. The antibacterial efficiencies (AE) of CCNF and CCNF-SA-TH were calculated based on the surviving colonies of the one with SA using the following equation,

$$AE\% = (A - B)/A \times 100 \quad (2)$$

where *A* and *B* are the surviving colonies of SA (control) and the test specimen of CCNF-SA or CCNF-SA-TH, respectively.

***In vitro* Cytocompatibility Evaluation**

The cytocompatibility (reflecting the biocompatibility of dressing materials to normal cells) evaluation of CCNF-SA dressing samples was performed in 96-well tissue-culture plate with EA.hy926 cells (Procell CL-0272). The cells were cultured in Dulbecco's modified Eagle medium (DMEM, PM 150210) with the addition of 10% fetal bovine serum (FBS, 164210-500) and 1% antibiotics (P/S, PB180120) at 37 °C and 5% CO₂. Before testing, the CCNF-SA dressing samples were exposed to UV light for 1 h.

To measure the biocompatibility of CCNF-SA dressing samples, 100 µL cell suspensions in each well were cultured in 96-well plate at 37 °C for 24 h. Then, 10 µL CCNF-SA, and CCNF-SA-TH dressing samples were added in the corresponding wells. All samples were continuously incubated for 24, 48, and 72 h. Subsequently, CCK-8 solution (10 µL) was put in each well, and then all samples were further incubated for another 1 h. Finally, the 96-well medium plate with samples was placed in a microplate reader (BioTek Epoch Z, Winooski, VT, USA) to read the optical density (OD) of each sample at 450 nm. The cell medium without any dressing sample was used as blank. The cell viability percent was calculated by the following equation,

$$\text{Cell viability (\%)} = ((A_s - A_b) / (A_c - A_b)) \times 100 \quad (3)$$

where *A_s* is the absorbance value of the experimental sample well, *A_c* is the absorbance value of the blank well with cell, and *A_b* is the absorbance value of the blank well without cell. All assays were conducted in at least triplicate in the same assay plate, and the average with standard deviation for each sample test was reported.

For the cell LIVE/DEAD fluorescence staining test, the cells were first washed with Dulbecco's phosphate buffer saline after incubation at 37 °C for 72 h, and the cells were stained by 100 µL calcein-AM (2 mM)/propidium iodide (4 mM) solution at 37 °C for 30 min. Finally, the cytocompatibility of CCNF-SA based dressing samples were analyzed by a fluorescence microscope (Nexcope, NIB900-FL, Ningbo, China). Calcein-AM was stained within live cells with green fluorescence at 490 nm, and propidium iodide represented dead cells with red fluorescence at 545 nm.

***In vivo* Wound Healing on Rats**

The *in vivo* wound healing on rats was conducted according to the laboratory animal administrations rules of China and the guidelines of the National Institutes of Health guide for the care and use of Laboratory animals (NIH Publications No. 8023, revised 1978). The detailed experiment procedures for the *in vivo* wound healing on rats in this work have been approved by the local ethical committee (Ethical committee of Affiliated Qingdao Hiser Hospital of Qingdao University (Project identification code: 2020HC06LZ001)).

Each male Wistar rat used in this study was about 250 to 300 g, and all rats were purchased from Beijing Vital River Laboratory Animal Technology Co., Ltd. (China). In a typical experiment, the Wistar rats were first narcotized with pentobarbital sodium (1 wt%). The back hair of rats was barbered carefully with an electric shaver and cleaned with medicinal alcohol. Subsequently, 6 full-thickness circle wounds (8 mm) were very carefully made on the back of rat by a biopsy punch. Therein, a blank wound without any treatment was used as a control, while SA, CCNF, CCNF-SA, and CCNF-SA-TH dressing samples were applied on the other five wounds. At least five parallel experiments were carried out on each sample. The wounds were covered with a $5 \times 10 \text{ cm}^2$ medical gauze to fix the dressing samples, and the corresponding dressings were changed every 3 days. The rats were euthanized after wound healing for 14 days. The wounded skin including dermis and hypodermis were collected and stored in 4 wt% buffered paraformaldehyde for solidification. After they were embedded in paraffin, the sections of 3 to 5 μm (thickness) were stained with hematoxylin-eosin and Masson's trichrome for the observation of tissue appearance and histological analysis, respectively.

The statistics analysis for the antibacterial activity test, *in vitro* cytocompatibility evaluation and the measurement of collagen fibers of rat skins was performed with GraphPad Prism 8 software (GraphPad, Inc. San Diego, CA, USA) and a one-way ANOVA statistical treatment for the obtained data was conducted.

RESULTS AND DISCUSSION

Characterization of CCNF

CCNF were successfully prepared by cationic etherification and homogenization using the solid residues of AR (a solid organic waste of herb extracted residues) as raw material and GTMAC as etherifying agent. The introduction of quaternary ammonium groups was confirmed by ATR-FTIR analysis (Fig. 2a). In the case of the solid residue of AR, the characteristic bands include the broad band at about 3320 cm^{-1} belonged to the stretching vibration of O-H, the band at 2920 cm^{-1} assigned to the stretching vibration of C-H, the band at 1640 cm^{-1} originated from the absorbed moisture, and the band at 1030 cm^{-1} derived from C-O-C stretching vibration in the skeleton of anhydroglucose units (Fei *et al.* 2018). The same bands were also exhibited in the spectra of CCNF, but the peak value of the broad band relating to hydrogen bonding was shifted from 3320 (the solid residue of AR) to 3360 cm^{-1} (CCNF) due to the introduction of GTMAC on the surface of CCNF. Additionally, as displayed in inset in Fig. 2a, the relative increase of the band intensity at 1060 and 1163 cm^{-1} (stretching vibration of ether bond C-O-C) (Li *et al.* 2019) also confirmed the successful preparation of CCNF. Similar works were also reported previously for the preparation of cationic CNC (Zaman *et al.* 2012) and cationic microfibrillated cellulose (Zhu *et al.* 2014).

The XRD patterns of solid residue of AR and CCNF are shown in Fig. 2b. The patterns of the solid residue of AR were similar to those of the native cellulose (cellulose I β), and the characteristic peaks of solid residue of AR were loaded at $2\theta = 16.6, 22.6,$ and 34.8° , which are the positions of (110), (200), and (004) crystallographic plane reflections, respectively (Gupta *et al.* 2013). The characteristic peaks of CCNF were loaded at $2\theta = 12.3, 20.1,$ and 21.9° , which are the positions of (1-10), (110), and (020) lattice planes, respectively, of the cellulose II crystalline structure. The change of crystalline structure of cellulose was due to the NaOH treatment for cellulose activation before etherification. In

this process, cellulose was swelled and recrystallized in an anti-parallel manner to form cellulose II polymorph after washing with water (Goswami *et al.* 2009). Moreover, the crystallinity index (CrI) of solid residue of AR (32.9%) was clearly lower than that of CCNF (67.4%). The increase of CrI was due to the removal of amorphous components from the solid residue of AR in the stage of NaOH treatment before esterification.

The TEM image (Fig. 2c) shows the highly interlaced bundles of CCNF inter-fibrils because of hydrogen bonding (Quinlan *et al.* 2015) and nanofibrous network structure. The diameters of CCNF ranged from 3 to 9 nm with an average of 5.6 ± 1.5 nm (Fig. 2d), and the length of most CCNFs was above 2 to 5 μm . Furthermore, the degree of substitution (calculated based on N content (Table S2)), zeta potential, and charge density of the obtained CCNF were 0.17, $+54.8 \pm 2.6$ mV, and 0.0691 ± 0.0052 mmol/g, respectively, which also revealed that GTMAC was successfully grafted onto CCNF. In fact, the high zeta potential value (absolute value) can lead to a high stability of CCNF suspension in water phase.

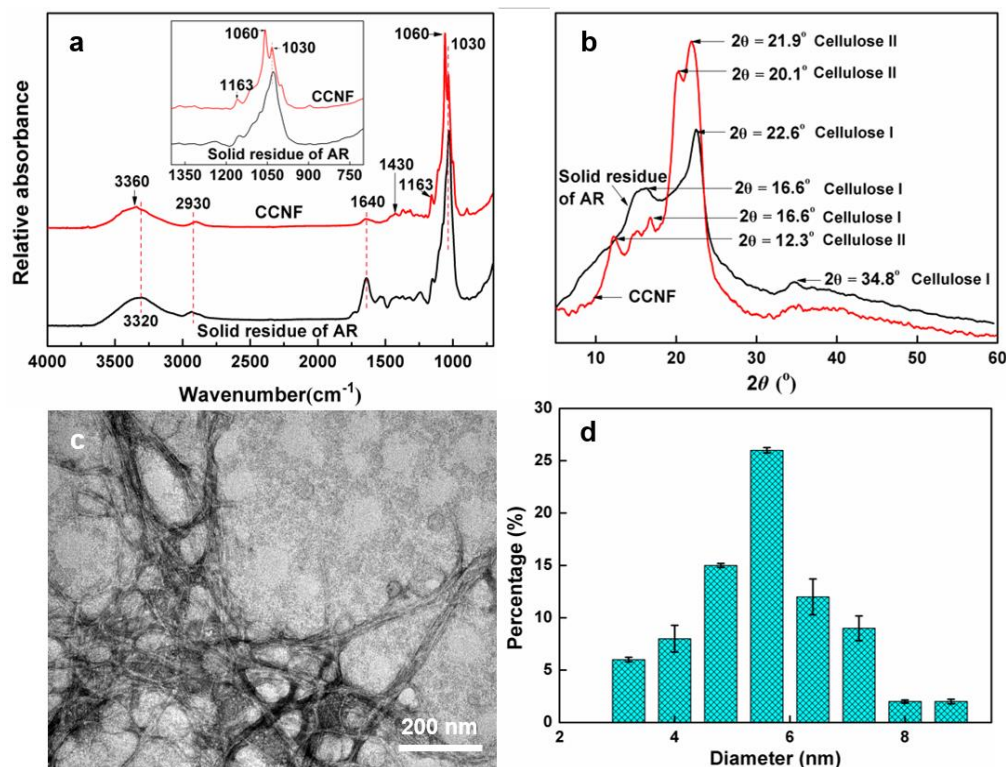


Fig. 2. ATR-FTIR spectra of solid residue of AR and CCNF (a), XRD patterns of solid residue of AR and CCNF (b), TEM image of CCNF (c), and diameter distribution of CCNF (d).

Characterization of CCNF-SA Wound Dressing

The CCNF-SA wound hydrogel dressing was prepared by mixing of CCNF with SA, and TH was added in the dressing for comparison (Fig. 1). The hydrogel dressing was formed *via* the physical interactions (electrostatic interaction, hydrogen bonding, and entanglement) between CCNF and anionic SA without any addition of cross-linker. In this hydrogel dressing, both SA and CCNF have good moisture-maintaining property, which could maintain a moist environment for wound healing. SA also has good film forming property, and CCNF has the expected antibacterial properties. The loaded TH as a broad spectrum antibiotic was expected to enhance antibacterial property and promote wound

healing.

As shown in Figs. 1, S1 and S2, the appearance of the prepared dressing product is a hydrogel. The viscosity of the CCNF-SA dressing could be tuned by changing the mass ratio of CCNF to SA (charge ratio of CCNF to SA was changed accordingly). As shown in Table 1, with the decrease of the mass ratio of CCNF to SA, the Brookfield viscosity of the CCNF-SA dressing increased. For instance, when the mass ratio of CCNF to SA decreased from 1:2 to 1:4, the Brookfield viscosity of the prepared dressing significantly ($p < 0.01$) increased about 3 times. Polyelectrolyte complexation through electrostatic interactions could play a dominant role in governing the nanostructure of the obtained hydrogel dressing at a relatively lower amount of CCNF. In this case, part of SA was incorporated into the surfaces of CCNF, but the remaining SA with a high absolute value of zeta potential (correspondingly high charge density) could tend to an extended structure, leading to more entanglement of SA chains (Melro *et al.* 2021). To a relatively small extent, physical entanglement among the fibrous CCNF still existed (as shown in Fig. 3d). Thus, under these physical interactions, a relatively stable network structure of the hydrogel could form. However, the dressing with a high mass ratio of CCNF to SA (1:1) was very easy to flow (due to the lower viscosity). This phenomenon was because higher amounts of CCNF could counteract much negative charges of SA (corresponding charge density decreased to 0.0308 mmol/g, zeta potential of the dressing was only +0.4 mV, and the charge ratio of CCNF to SA in the dressing increased to 1.02, as presented in Table 1), causing precipitation or contraction of the hydrogel and thus opening up parts of the volume that are mostly water. In this case, the network structure of hydrogel could be broken, causing a much lower viscosity. Hence, the dressing with a high mass ratio of CCNF to SA (1:1) could not well cover the wound for protection. Moreover, the dressing with a low mass ratio of CCNF to SA (1:4) could generate a thicker film after natural drying, resulting in a relatively lower air permeability (as shown in Table 2), which would not benefit wound healing. Therefore, the more suitable mass ratio of CCNF to SA of the dressing emulsion was between 1:2 and 1:3, and the ratio of 1:3 was used for further test.

Table 1. Zeta Potential, Charge Density and Brookfield Viscosity of Dressing Samples with Different Mass Ratios of CCNF to SA

Mass Ratio of CCNF to SA of dressing	Charge density (mmol/g)	Charge ratio of CCNF to SA of dressing	Zeta Potential (mV)	Brookfield Viscosity (Pa·s)
0:1 *	0.0678 ± 0.0022	0	-84.8 ± 0.9	0.72 ± 0.02
1:4	0.0624 ± 0.0048	0.25	-67.7 ± 0.3	9.59 ± 0.04
1:3	0.0604 ± 0.003	0.34	-59.1 ± 1.1	6.91 ± 0.02
1:2	0.053 ± 0.0039	0.51	-49.0 ± 2.7	2.36 ± 0.02
1:1	0.0308 ± 0.0017	1.02	$+0.4 \pm 0.0$	1.21 ± 0.01

* Pure SA.

The dynamic rheological properties of the dressing samples of SA, CCNF-SA, and CCNF-SA-TH were measured. Fig. 3a shows that the dressings of SA, CCNF-SA, and CCNF-SA-TH presented a non-Newtonian shear-thinning behavior. Therein, the shear stress of SA, CCNF-SA, and CCNF-SA-TH increased with the increase of shear rate. Correspondingly, the viscosities of SA, CCNF-SA, and CCNF-SA-TH decreased with the increasing of shear rate in the range of 0.1 to 1000 s⁻¹ (Fig. 3b). All the dressing samples had the features of pseudoplastic fluid, which was similar with the paper coatings

containing nanocellulose (Liu *et al.* 2017).

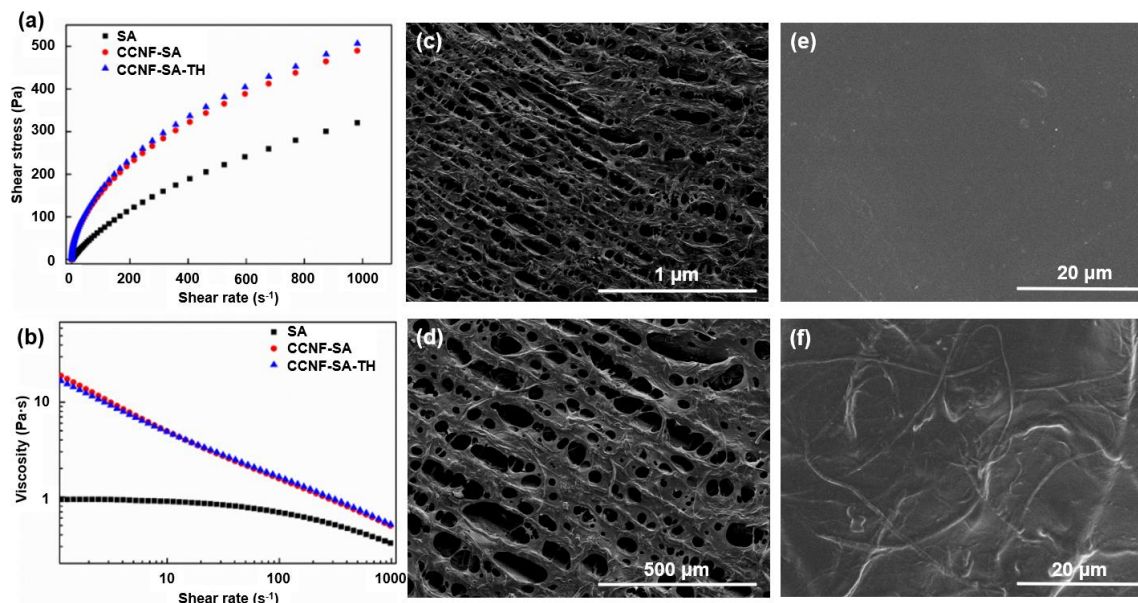


Fig. 3. The dynamic rheological properties of dressing samples (shear rates vs shear stress (a), and shear rates vs viscosity (b)), SEM images of lyophilized CCNF-SA dressing (c and d), and SEM images of the formed films of dressings after oven dried (SA (e), and CCNF-SA (f)) (the mass ratio of CCNF to SA was 1:3).

Figure 3b also depicts that, at the same shear rate, the addition of CCNF in SA clearly increased the viscosity of the dressing sample (in agreement with the test of Brookfield viscosity (Table 1)), which was attributed to the strong electrostatic interactions and entanglement between CCNF and anionic SA. Notably, the addition of CCNF in SA could form a nanofibrous and porous structure of the resultant dressing (Figs. 3c and 3d, the structure of the freeze-dried hydrogel dressing was closer to that of wet dressing). Nanofibrous dressing with excellent conformability can better cover and protect the wounds from infection, and nanofibrous meshes with largely exposed surface area and porosity can enhance hemostasis and facilitate interaction with the cells in wound *via* an extracellular matrix mimicking structure (Homaieghar and Boccaccini 2020). The nanofibrous structure is also beneficial to drug loading and the permeability of dressing (Homaieghar and Boccaccini 2020). Interestingly, the addition of TH had no clear impact on the viscosity of the resultant dressing (Fig. 3b). Compared with the pure SA dressing, a relatively higher and moderate viscosity could make CCNF-SA dressing well applied and covered on the wound of the skin for protection.

After oven drying of the dressing samples, the formed films were further characterized. As shown in the SEM images of Fig. 3e, the film of SA was very smooth, homogeneous, and compact. However, the films became coarse and rugged with the addition of CCNF (Fig. 3f), which could increase the permeability of the dressing. Air permeability is an important parameter for wound dressing materials and a moderate air permeability is beneficial for wound healing (Liu *et al.* 2018). Thus, the oxygen permeability rate (OPR) of the formed films of pure SA, CCNF-SA, and CCNF-SA-TH samples were also tested. As shown in Table 2, the OPR of CCNF-SA film was significantly higher ($p < 0.01$) than that of the pure SA film. The much higher OPR of CCNF-SA film with the combinations of CCNF and anionic SA are consistent with

polyelectrolyte complexation taking place in a way leading to an irregular and incomplete structure. Compared to the CCNF-SA film, the OPR of the CCNF-SA-TH film was similar, indicating that the addition of TH in dressing did not affect the air permeability of the CCNF-SA-TH dressing. Furthermore, the air permeability of the CCNF-SA and CCNF-SA-TH dressings was comparable with the reported dressing materials (e.g., chitosan/polyethylene glycol fumarate/thymol hydrogel (Koosehghol *et al.* 2017), which is suitable for wound healing.

Table 2. Oxygen Permeability of Formed Films after Oven Drying

Samples	Oxygen Permeability (m ³ /cm ² •d)	Oxygen Transmission Coefficient (cm ³ •cm/cm ² •s•cmHg)
SA	0.0007 ± 0.0001	7.9 × 10 ⁻¹⁴ ± 1.0 × 10 ⁻¹⁴
CCNF-SA (1:4) *	1260.6 ± 376.6	1.7 × 10 ⁻⁷ ± 0.2 × 10 ⁻⁷
CCNF-SA (1:3) *	2583.3 ± 215.0	4.2 × 10 ⁻⁷ ± 0.4 × 10 ⁻⁷
CCNF-SA-TH (1:3) *	2029.7 ± 23.3	3.3 × 10 ⁻⁷ ± 0.2 × 10 ⁻⁷

* The mass ratio of CCNF to SA.

***In vitro* Antibacterial Activities and Cytocompatibility Evaluation**

As known, avoiding bacterial infection is of vital importance for the promotion of wound healing (Homaeigohar and Boccaccini 2020). Hence, it is also crucial that the wound dressing materials have good antibacterial property. Figure 4a gives the images of bacterium colonies presented in agar plates with SA, CCNF-SA, and CCNF-SA-TH samples, respectively, and Fig. S3 shows the state of blank (without any dressing sample) where the agar plates were fully covered by bacterium colonies. Compared with the control with SA (without antibacterial property (Zhao *et al.* 2020)), the numbers of bacterium colonies were significantly ($p < 0.01$) reduced for the one with CCNF-SA, and there were no bacterium colonies left with CCNF-SA-TH sample (Fig. 4a). Correspondingly, the calculated antibacterial rates of CCNF-SA against *E. coli* and *B. subtilis* were 90.3 and 84.2%, respectively, while the antibacterial rates of CCNF-SA-TH against *E. coli* and *B. subtilis* were 100% (Fig. 4b).

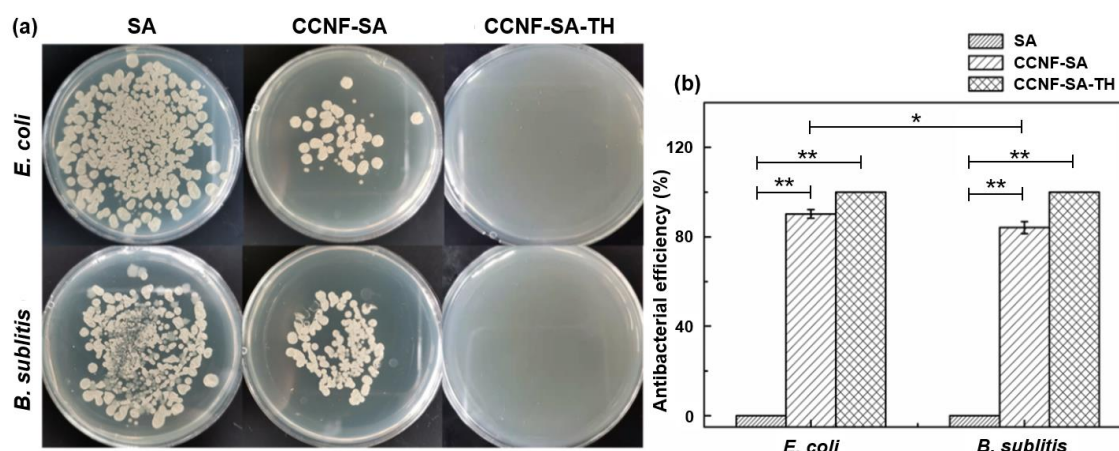


Fig. 4. Antibacterial activities of dressing samples against *E. coli* and *B. subtilis* (a), and the antibacterial rates of dressing samples (b) (**, $p < 0.01$; *, $p < 0.05$).

Quaternary ammonium salt is well known as a broad-spectrum microbicide, and the electrostatic interactions between quaternary ammonium salt and the microbial cell

membranes could make the hydrophobic components of quaternary ammonium salt lysed the membranes, resulting in the death of bacterial cells (Li *et al.* 2020). Furthermore, the CCNF-SA-TH sample exhibited more efficient antibacterial performance than CCNF-SA. This is because TH is a broad spectrum antibiotic with low toxicity (Liu *et al.* 2020). In addition, the bactericidal effect of CCNF-SA on *E. coli* was relatively higher ($p < 0.05$) than that on *B. subtilis*, reflecting that the positively charged CCNF has higher electrostatic attraction to the gram-negative *E. coli* (Fei *et al.* 2018).

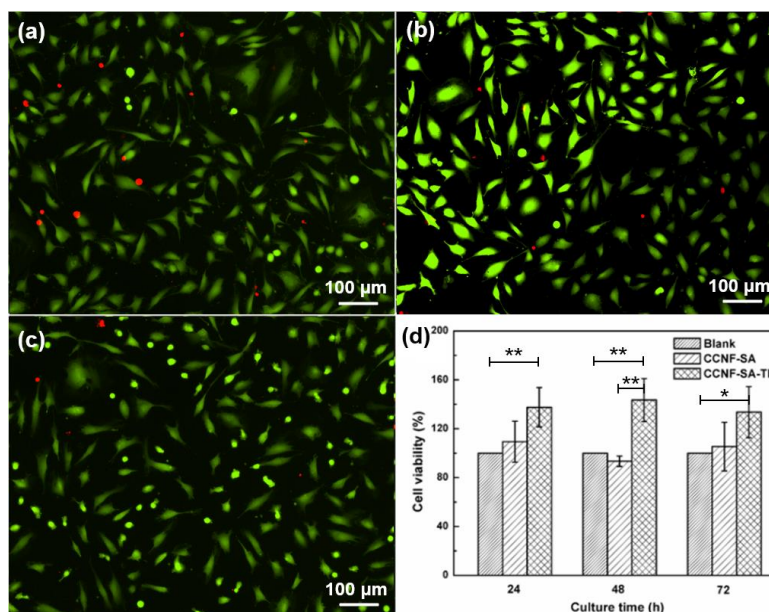


Fig. 5. Fluorescence microscope images of cell co-cultured with dressing samples (Blank (a), CCNF-SA (b), CCNF-SA-TH (c)), and the statistics of cell viability with dressing samples (d) (**, $p < 0.01$; *, $p < 0.05$).

Moreover, good cytocompatibility is a basic requirement for wound dressing materials as well. To assess the cytocompatibility of the CCNF-SA based wound dressing samples, the cell viability was systematically evaluated *in vitro* using CCK-8 kit for CCNF-SA, CCNF-SA-TH with skin cells (EA. hy926 cells). There was no negative effect on cytocompatibility for any CCNF-SA based dressing samples after co-cultured for 72 h, based on the Live/Dead fluorescent staining observation as displayed in Figs. 5a, 5b, and 5c (the live cells presented green, while the dead cells appeared red under the observation of fluorescence microscope). In addition, the dressing samples improved the cell proliferation with the cell viability reaching 109.4 and 137.6% for the cells co-cultured for 24 h with CCNF-SA and CCNF-SA-TH, respectively, compared with the blank (Fig. 5d), and the corresponding values were 105.4 and 133.6%, respectively, after co-culture for 72 h. Therein, the antibiotic (TH) loaded in the CCNF-SA materials showed the highest cell viability for the EA. hy926 cells, suggesting that the dosage of TH (5 mg/g-CCNF solution) was safe to use. Therefore, it was concluded that both CCNF-SA and CCNF-SA-TH have good cytocompatibility.

***In vivo* Wound Healing**

To evaluate the effect of the CCNF-SA based dressing on wound healing on rats, circle dorsal full-thickness cutaneous defects on the skin of Wistar rats were generated.

Figures 6a and S4 show the representative photographs of the state of the wound healing with the blank, SA, CCNF, CCNF-SA, and CCNF-SA-TH dressing samples after 0, 7, and 14 days' post-surgery.

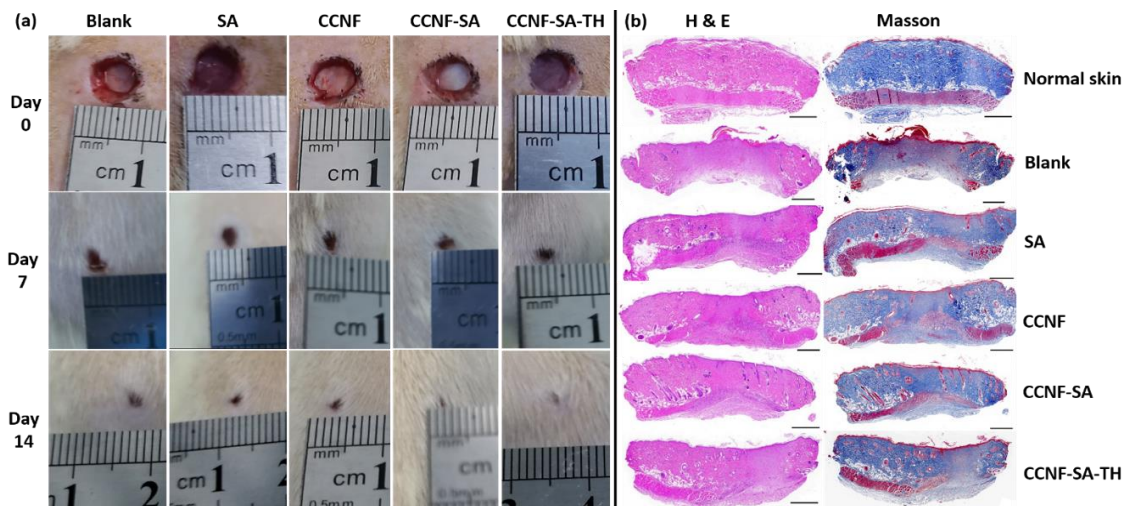


Fig. 6. Pictures of gross appearance of wounds treated with different materials for 0, 7, and 14 days, respectively (a), and the H and E staining and Masson staining of wound sections after 14 days of treatment (the scar bar was 1 mm) (b).

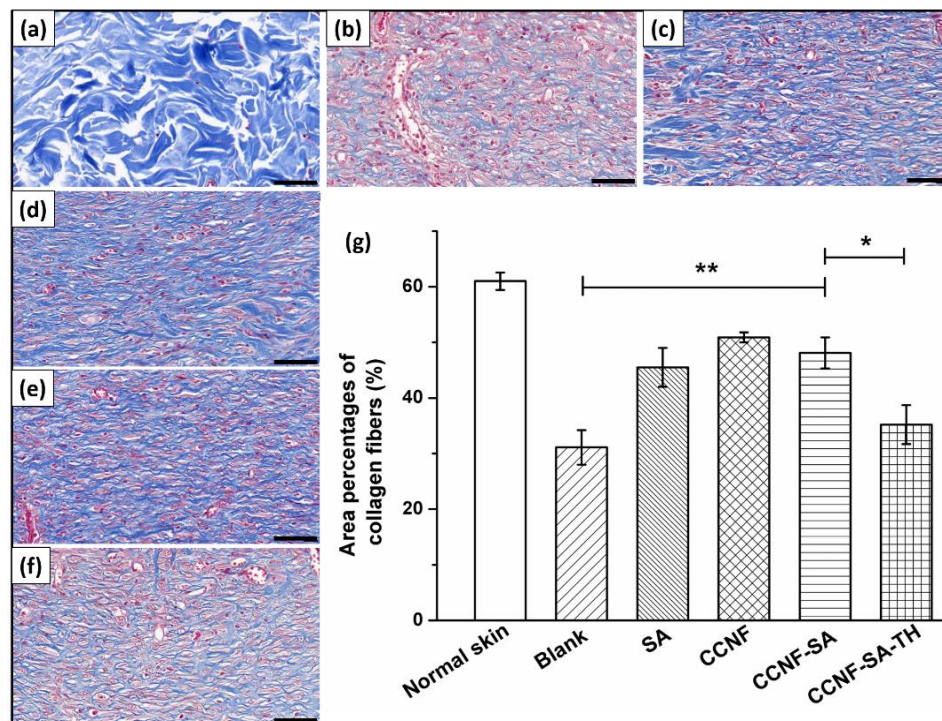


Fig. 7. The images of collagen fibers of wound sections of rats (normal skin (a), blank (b), SA (c), CCNF (d), CCNF-SA (e), and CCNF-SA-TH (f)) after 14 days of treatment (the scar bar was 60 µm), and the calculated area percentages of collagen fibers (g) (**, $p < 0.01$; *, $p < 0.05$).

For all wounds, whether they were treated with CCNF-SA based dressing or not, the size of the wound tended to be reduced with the increasing of healing time. After 14 days' treatment, the wounds were almost completely healed in all samples. As expected,

the CCNF-SA based dressing samples showed excellent wound healing capability compared with the blank.

Histological analysis was conducted after 14 days' healing to further assess the original re-epithelialization and collagen fiber production. Hematoxylin and eosin (H and E) and Masson's trichrome were used to stain the skin samples adjacent tissues for analysis, respectively. As shown in Fig. 6b, several fibroplasias, necrotic fibers, and more inflammatory cells without complete epidermal layer formation were observed in the blank after 14 days' post-treatment. The wound treatment with SA, CCNF, and CCNF-SA dressing samples led to an almost complete epidermal layer, granulation tissue and hair follicles formation, and mild fibroplasias. The collagenous fibers were thicker and much denser in these samples compared with the blank. A moderate fibroplasias with less inflammation, nearly complete epidermal layer, more hair follicles and neovascularization, as well as longer and tighter adipocyte were seen in the CCNF-SA-TH sample. Intriguingly, the wound treated with CCNF-SA dressing promoted complete epithelization with less inflammation and fibroplasias. More sebaceous glands, hair follicles, neovascularization, and tighter adipocytes appeared with CCNF-SA after 14 days' post-treatment. These results indicated that the CCNF-SA dressings had good curative effect on wound healing.

Collagen maintains the structural integrity of the recovered tissue as the principle extracellular matrix component of the dermis (Moeini *et al.* 2020). Therefore, collagen formation and distribution in the wounds after 14 days' post-treatment were evaluated by Masson's trichrome staining, and the results are shown in Figs. 7(a)-6(f). In this staining, the blue color presented the relative amount of deposited total collagen and revealed the synthesis process of collagen (Asgarirad *et al.* 2021). As shown in Fig. 7, the wounds treated with CCNF-SA induced much more mature and regularly arranged collagen compared with the blank. Furthermore, this treatment promoted the rejuvenation of hair follicles and other appendages. Quantitative analysis (Fig. 7g) revealed that the area percentage of collagen fibers with the treatment of CCNF-SA ($48.2 \pm 2.8\%$) was significantly higher ($p < 0.01$) than the blank ($31.1 \pm 3.1\%$) after 14 days' post-surgery. Additionally, there was no significant difference of the collagen area between the one with CCNF-SA and the one with SA, or CCNF. The collagen area of the one treated with CCNF-SA was significantly larger ($p < 0.05$) than the one treated with CCNF-SA-TH ($35.2 \pm 3.5\%$), while there was no significant difference ($p > 0.05$) between the blank and the one treated with CCNF-SA-TH. These results indicated that the addition of antibiotic (TH) did not accelerate the formation of collagen fibers, although TH has good antibacterial properties (Fig. 4). The CCNF-SA hydrogel dressing was very suitable as a skin wound dressing material without any impact on the growth of fibroblasts in dermis.

CONCLUSIONS

1. Cationic nanofibrillated cellulose (CCNF) was first prepared by etherification and the followed homogenization with the solid residues of Astragali Radix (AR) as the starting material. The prepared CCNF with the degree of substitution of 0.17 and zeta potential of $+54.8 \pm 2.6$ mV had an average diameter of 5.6 ± 1.5 nm and the length above 2 to 5 μm .

2. The as-prepared CCNF was mixed with sodium alginate (SA), obtaining a hydrogel dressing by physical interactions (electrostatic interactions and entanglement) between CCNF and SA without addition of cross-linker. The resultant dressing had a moderate viscosity (making it better coverage and protection of wound), nanofibrous structure (increasing oxygen permeability), and good antibacterial property (preventing infection).
3. The cytocompatibility and *in vivo* wound healing tests verified that the prepared CCNF-SA dressing with very good cytocompatibility could accelerate wound healing (particularly for the promotion of the synthesis of collagen fibers) on rat models. Thus, the prepared CCNF-SA hydrogel could be potentially used for skin wound dressing materials.

ACKNOWLEDGMENTS

The authors are grateful for the support of The Natural Science Foundation of China (No. 31870568), Qihuang Scholars Program of Qihuang Project, Shandong Provincial Natural Science Foundation for Distinguished Young Scholar (China) (No. ZR2019JQ10), Taishan Scholars Program of Shandong Province, and Youth Talents Training Project of Qingdao Traditional Chinese Medicine Hospital (Municipal Hiser Hospital) (No. HCR032019012).

REFERENCES CITED

- Asgarirad, H., Ebrahimnejad, P., Mahjoub, M. A., Jalalian, M., Morad, H., Ataee, R., Hosseini, S. S., and Farmoudeh, A. (2021). "A promising technology for wound healing; *in-vitro* and *in-vivo* evaluation of chitosan nano-biocomposite films containing gentamicin," *J. Microencapsul.* 38(2), 100-107. DOI: 10.1080/02652048.2020.1851789
- Bajpai, S. K., Chand, N., Ahuja, S., and Roy, M. K. (2015). "Curcumin/cellulose micro crystals/chitosan films: Water absorption behavior and in vitro cytotoxicity," *Int. J. Biol. Macromol.* 75, 239-247. DOI: 10.1016/j.ijbiomac.2015.01.038
- Bakhshi, H., Yeganeh, H., Mehdipour-Ataei, S., Shokrgozar, M. A., Yari, A., and Saeedi-Eslami, S. N. (2013). "Synthesis and characterization of antibacterial polyurethane coatings from quaternary ammonium salts functionalized soybean oil based polyols," *Mater. Sci. Eng. C Mater. Biol. Appl.* 33(1), 153-164. DOI: 10.1016/j.msec.2012.08.023
- Chen, X., Zhang, Q., Yu, Q., Chen, L., Sun, Y., Wang, Z., and Yuan, Z. (2020). "Depolymerization of holocellulose from Chinese herb residues by the mixture of lignin-derived deep eutectic solvent with water," *Carbohydr. Polym.* 248, 116793. DOI: 10.1016/j.carbpol.2020.116793
- Fei, P., Liao, L., Meng, J., Cheng, B., Hu, X., and Song, J. (2018). "Non-leaching antibacterial cellulose triacetate reverse osmosis membrane via covalent immobilization of quaternary ammonium cations," *Carbohydr. Polym.* 181, 1102-1111. DOI: 10.1016/j.carbpol.2017.11.036
- Goswami, P., Blackburn, R.S., El-Dessouky, H.M., Taylor, J., and White, P. (2009).

- “Effect of sodium hydroxide pre-treatment on the optical and structural properties of lyocell,” *Eur. Polym. J.* 45(2), 455-465. DOI: 10.1016/j.eurpolymj.2008.10.030
- Gu, H., Gao, X., Zhang, H., Chen, K., and Peng, L. (2020). “Fabrication and characterization of cellulose nanoparticles from maize stalk pith via ultrasonic-mediated cationic etherification,” *Ultrason. Sonochem.* 66, 104932. DOI: 10.1016/j.ultsonch.2019.104932
- Gupta, P.K., Uniyal, V., and Naithani, S. (2013). “Polymorphic transformation of cellulose I to cellulose II by alkali pretreatment and urea as an additive,” *Carbohydr. Polym.* 94(2), 843-849. DOI: 10.1016/j.carbpol.2013.02.012
- Homaeigohar, S., and Boccaccini, A.R. (2020). “Antibacterial biohybrid nanofibers for wound dressings,” *Acta Biomater.* 107, 25-49. DOI: 10.1016/j.actbio.2020.02.022
- Hu, L., Du, H., Liu, C., Zhang, Y., Yu, G., Zhang, X., Si, C., Li, B., and Peng, H. (2018). “Comparative evaluation of the efficient conversion of corn husk filament and corn husk powder to valuable materials via a sustainable and clean biorefinery process,” *ACS. Sustain. Chem. Eng.* 7(1), 1327-1336. DOI: 10.1021/acssuschemeng.8b05017
- Ji, W., Jiang, T., Sun, Z., Teng, F., Ma, C., Huang, S., and Yan, S. (2020). “The Enhanced pharmacological effects of modified traditional chinese medicine in attenuation of atherosclerosis is driven by modulation of gut microbiota,” *Front. Pharmacol.* 11, 546-589. DOI: 10.3389/fphar.2020.546589
- Kanikireddy, V., Varaprasad, K., Jayaramudu, T., Karthikeyan, C., and Sadiku, R. (2020). “Carboxymethyl cellulose-based materials for infection control and wound healing: A review,” *Int. J. Biol. Macromol.* 164, 963-975. DOI: 10.1016/j.ijbiomac.2020.07.160
- Kooshegol, S., Ebrahimian-Hosseiniabadi, M., Alizadeh, M., and Zamanian, A. (2017). “Preparation and characterization of in situ chitosan/polyethylene glycol fumarate/thymol hydrogel as an effective wound dressing,” *Mater. Sci. Eng. C. Mater. Biol. Appl.* 79, 66-75. DOI: 10.1016/j.msec.2017.05.001
- Li, B., Xu, W., Kronlund, D., Eriksson, J.-E., Määttänen, A., Willför, S., and Xu, C. (2018). “Comparable characterization of nanocellulose extracted from bleached softwood and hardwood pulps,” *Paper and Biomaterials* 3, 35-44. DOI:10.1021/ie9011672
- Li, B., Xu, W., Kronlund, D., Maattanen, A., Liu, J., Smatt, J.H., Peltonen, J., Willfor, S., Mu, X., and Xu, C. (2015). “Cellulose nanocrystals prepared via formic acid hydrolysis followed by TEMPO-mediated oxidation,” *Carbohydr. Polym.* 133, 605-612. DOI: 10.1016/j.carbpol.2015.07.033
- Li, G., Shang, Y., Wang, Y., Wang, L., Chao, Y., and Qi, Y. (2019). “Reaction mechanism of etherification of rice straw with epichlorohydrin in alkaline medium,” *Sci. Rep.* 9(1), 14307. DOI: 10.1038/s41598-019-50860-3
- Li, Z., Wang, S., Yang, X., Liu, H., Shan, Y., Xu, X., Shang, S., and Song, Z. (2020). “Antimicrobial and antifouling coating constructed using rosin acid-based quaternary ammonium salt and N-vinylpyrrolidone via RAFT polymerization,” *Appl. Surf. Sci.* 530, 147193. DOI: 10.1016/j.apsusc.2020.147193
- Littunen, K., Snoei de Castro, J., Samoylenko, A., Xu, Q., Quaggin, S., Vainio, S., and Seppälä, J. (2016). “Synthesis of cationized nanofibrillated cellulose and its antimicrobial properties,” *Eur. Polym. J.* 75, 116-124. DOI: 10.1016/j.eurpolymj.2015.12.008
- Liu, C., Du, H., Dong, L., Wang, X., Zhang, Y., Yu, G., Li, B., Mu, X., Peng, H., and Liu, H. (2017). “Properties of nanocelluloses and their application as rheology

- modifier in paper coating,” *Ind. Eng. Chem. Res.* 56(29), 8264-8273. DOI: 10.1021/acs.iecr.7b01804
- Liu, Y., Sui, Y., Liu, C., Liu, C., Wu, M., Li, B., and Li, Y. (2018). “A physically crosslinked polydopamine/nanocellulose hydrogel as potential versatile vehicles for drug delivery and wound healing,” *Carbohydr. Polym.* 188, 27-36. DOI: 10.1016/j.carbpol.2018.01.093
- Liu, Y., Fan, Q., Huo, Y., Liu, C., Li, B., and Li, Y. (2020). “Construction of a mesoporous polydopamine@GO/cellulose nanofibril composite hydrogel with an encapsulation structure for controllable drug release and toxicity shielding,” *ACS. Appl. Mater. Inter.* 12(51), 57410-57420. DOI: 10.1021/acsami.0c15465
- Lv, D., Du, H., Che, X., Wu, M., Zhang, Y., Liu, C., Nie, S., Zhang, X., and Li, B. (2019). “Tailored and integrated production of functional cellulose nanocrystals and cellulose nanofibrils via sustainable formic acid hydrolysis: Kinetic study and characterization,” *ACS. Sustain. Chem. Eng.* 7(10), 9449-9463. DOI: 10.1021/acssuschemeng.9b00714
- Melro, E., Antunes, F. E., da Silva, G. J., Cruz, I., Ramos, P. E., Carvalho, F., and Alves, L. (2021). “Chitosan films in food applications. Tuning film properties by changing acidic dissolution conditions,” *Polymers* 13, 1. DOI: 10.3390/polym13010001
- Moeini, A., Pedram, P., Makvandi, P., Malinconico, M., and Gomez d'Ayala, G. (2020). “Wound healing and antimicrobial effect of active secondary metabolites in chitosan-based wound dressings: A review,” *Carbohydr. Polym.* 233, 115839. DOI: 10.1016/j.carbpol.2020.115839
- Naseri-Nosar, M., and Ziora, Z. M. (2018). “Wound dressings from naturally-occurring polymers: A review on homopolysaccharide-based composites,” *Carbohydr. Polym.* 189, 379-398. DOI: 10.1016/j.carbpol.2018.02.003
- Pawar, S. N., and Edgar, K. J. (2012). “Alginate derivatization: A review of chemistry, properties and applications,” *Biomaterials* 33(11), 3279-3305. DOI: 10.1016/j.biomaterials.2012.01.007
- Quinlan, P. J., Tanvir, A., and Tam, K. C. (2015). “Application of the central composite design to study the flocculation of an anionic azo dye using quaternized cellulose nanofibrils,” *Carbohydr. Polym.* 133, 80-89. DOI: 10.1016/j.carbpol.2015.06.095
- Segal, L., Creely, J. J., Martin, A. E., and Conrad, C. M. (1959). “An empirical method for estimating the degree of crystallinity of native cellulose using the X-ray diffractometer,” *Text. Res. J.* 29(10), 786-794. DOI: 10.1177/004051755902901003
- Silva, N., Garrido-Pascual, P., Moreirinha, C., Almeida, A., Palomares, T., Alonso-Varona, A., Vilela, C., and Freire, C.S.R. (2020). “Multifunctional nanofibrous patches composed of nanocellulose and lysozyme nanofibers for cutaneous wound healing,” *Int. J. Biol. Macromol.* 165, 1198-1210. DOI: 10.1016/j.ijbiomac.2020.09.249
- Sluiter, A., Hames, B., Ruiz, R.O., Scarlata, C., Sluiter, J., and Templeton, D. (2004). “Determination of structural carbohydrates and lignin in biomass,” *Biomass Anal Technol Team Lab Anal Proced* 2011, 1-14.
- Sluiter, A., Ruiz, R., Scarlata, C., Sluiter, J., and Templeton, D. (2008). “Determination of Extractives in Biomass; Laboratory Analytical Procedure (LAP),” *National Renewable Energy Laboratory* 1-9.
- Tehrani, A. D., and Basiryan, A. (2015). “Dendronization of cellulose nanowhisker with cationic hyperbranched dendritic polyamidoamine,” *Carbohydr. Polym.* 120, 46-52. DOI: 10.1016/j.carbpol.2014.12.004

- Wang, T., Liao, Q., Wu, Y., Wang, X., Fu, C., Geng, F., Qu, Y., and Zhang, J. (2020). "A composite hydrogel loading natural polysaccharides derived from *Periplaneta americana* herbal residue for diabetic wound healing," *Int. J. Biol. Macromol.* 164, 3846-3857. DOI: 10.1016/j.ijbiomac.2020.08.156
- Yu, Q., Zhang, A., Wang, W., Chen, L., Bai, R., Zhuang, X., Wang, Q., Wang, Z., and Yuan, Z. (2018). "Deep eutectic solvents from hemicellulose-derived acids for the cellulosic ethanol refining of Akebia' herbal residues," *Bioresour. Technol.* 247, 705-710. DOI: 10.1016/j.biortech.2017.09.159
- Zaman, M., Xiao, H., Chibante, F., and Ni, Y. (2012). "Synthesis and characterization of cationically modified nanocrystalline cellulose," *Carbohydr. Polym.* 89(1), 163-170. DOI: 10.1016/j.carbpol.2012.02.066
- Zhao, W.-Y., Fang, Q.-Q., Wang, X.-F., Wang, X.-W., Zhang, T., Shi, B.-H., Zheng, B., Zhang, D.-D., Hu, Y.-Y., Ma, L., and Tan, W.-Q. (2020). "Chitosan-calcium alginate dressing promotes wound healing: A preliminary study," *Wound. Repair. Regen.* 28(3), 326-337. DOI: 10.1111/wrr.12789
- Zhu, X., Wen, Y., Wang, L., Li, C., Cheng, D., Zhang, H., and Ni, Y. (2014). "Binding of sodium cholate in vitro by cationic microfibrillated cellulose," *Ind. Eng. Chem. Res.* 53(48), 18508-18513. DOI: 10.1021/ie503909g

Article submitted: May 8, 2021; Peer review completed: June 7, 2021; Revised version received and accepted: July 3, 2021; Published: July 12, 2021.
DOI: 10.15376/biores.16.3.5926-5946

APPENDIX

SUPPLEMENTARY INFORMATION

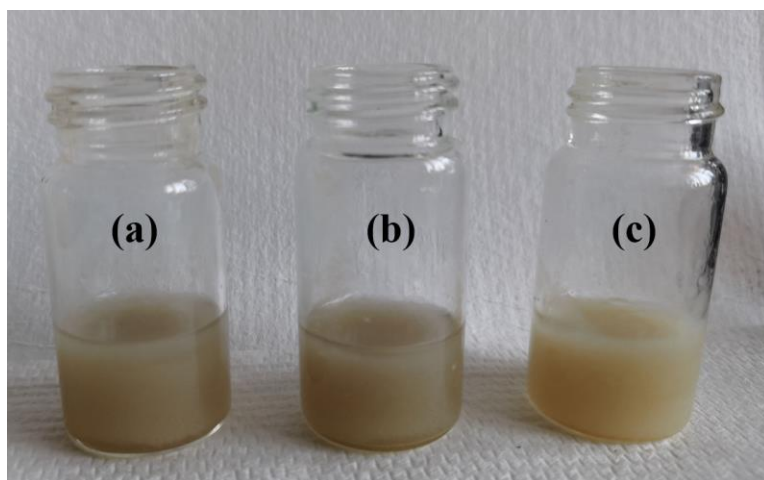
Table S1. Chemical Composition of AR and Solid Residue of AR

Samples	AR	Solid residue of AR
Cellulose (%)	31.5±0.1	73.0±0.3
Xylan (%)	2.8±0.1	5.0±0.2
Araban (%)	1.8±0.1	3.5±0.1
Acetyl (%)	0.5±0.1	0.52±0.1
Water extractives (%)	46.4±0.3	—
Alcohol extractives (%)	0.9±0.0	—
Lignin (%)	4.7±0.1	9.2±0.2
Ash (%)	2.5±0.1	0.7±0.1

Notes: water extractives are the extractives obtained by hot water extraction; alcohol extractives are the extractives obtained by ethanol extraction; lignin includes acid soluble lignin and acid insoluble lignin.

Table S2. Elemental Analysis of CCNF and Solid Residue of AR

Samples	N%	C%	H%	O%	S%
CCNF	1.63	44.38	5.76	46.97	0.57
Solid residue of AR	0.39	42.91	5.70	49.42	0.56

**Fig. S1.** The photo images of the prepared dressing emulsions (solid content of 5.6 wt%) with different mass ratios of CCNF to SA ((a) 1:1, (b) 1:3, (c) 1:4)

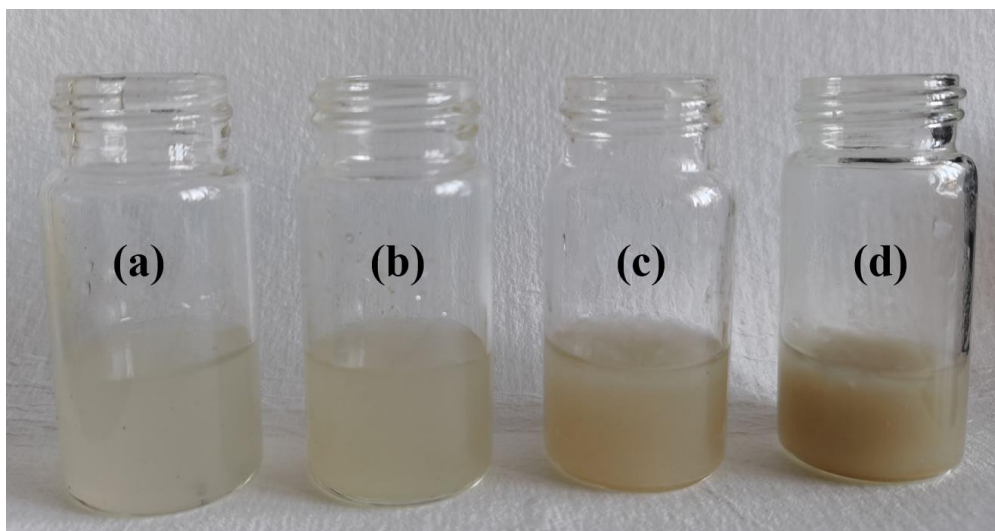


Fig. S2. The photo images of the prepared dressing emulsions (the mass ratio of CCNF to SA is 1:3) with different solid contents ((a) 0.7 wt%, (b) 1.4 wt%, (c) 2.8 wt%, (d) 5.6 wt%)

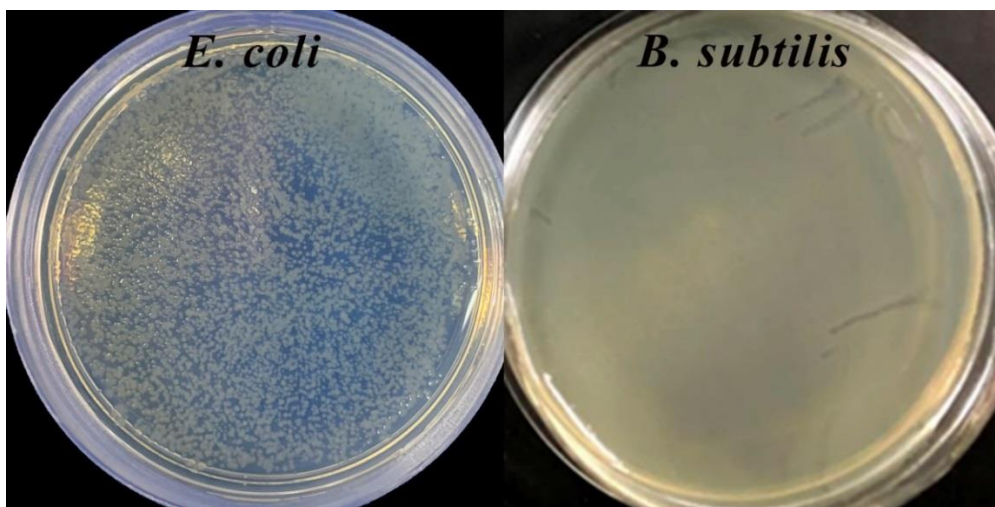


Fig. S3. Blank groups of *E. coli* and *B. subtilis* without any test sample

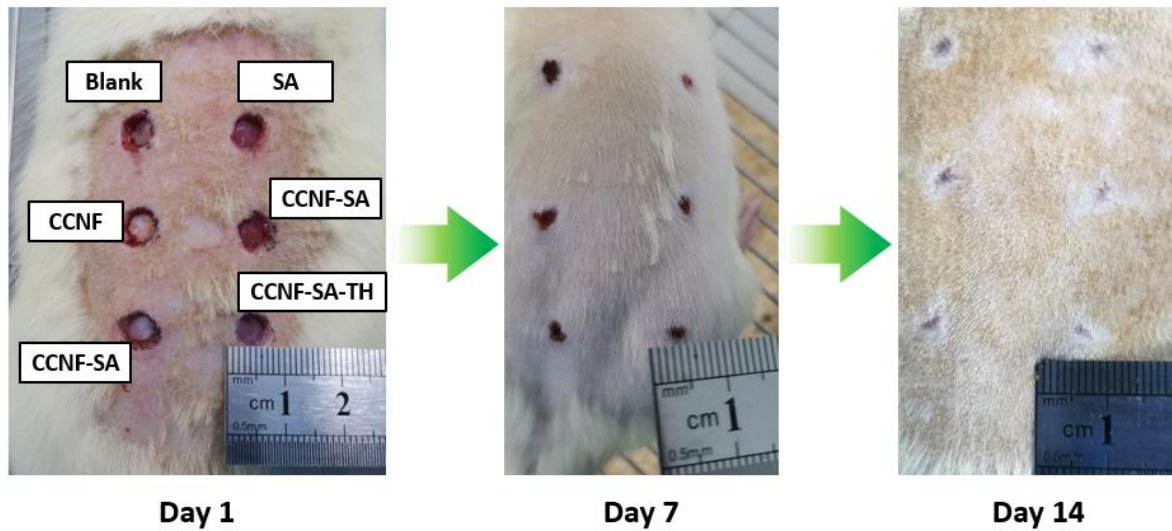


Fig. S4. Overview of wound healing process of rats